

WGYA100ML3

EN

INSTALLATION



Air/water heat pump split 2 services

For professionals. To be kept by the user for future reference.

#### Installation and maintenance rules

The appliance must be installed and maintained by an approved professional in accordance with current regulations and codes of practice.

- Do not use any means to accelerate the defrosting process or to clean the appliance, other than those recommended by the manufacturer.
- The appliance must be stored in a room that does not contain continuously operating ignition sources (for example: open flames, gas appliance or operating electric heater).
- Do not pierce or burn.
- Be careful, refrigerants can be odorless.

#### Handling

The outdoor unit must not be placed in a horizontal position during transport.

If not kept upright during transport, the appliance could be damaged through displacement of the refrigerant and damage to the compressor suspensions.

Any damage caused by transportation in a horizontal position is not covered by the warranty.

If necessary, the outdoor unit may be tilted only during manual handling (to go through a door or to take a stair). This operation must be conducted very carefully and the appliance must be immediately restored to the upright position.

#### Installation

The heat pump installation must meet the requirements related to the location of the heat pump.

The heat pump is designed to be installed at less than 2000 m altitude.

In accordance with IEC 60-335-2-40 standard, the hydraulic module of the heat pump as well as all the refrigerant connections that cross the inhabited area must be installed in rooms respecting the minimum surface.

## • Warning, hydraulic unit should not be installed in an air current.

#### Refrigerant

The maximum load of R32 fluid with supplements must not exceed 1.84 kg.

#### Containment of refrigeration circuits

All refrigeration circuits are sensitive to dust and moisture contamination. If any such pollutants penetrate the refrigeration circuit, they can affect the reliability of the heat pump.

- Make sure that the connections and refrigeration circuits (hydraulic unit, outdoor unit) are protected correctly.
- In the event of a subsequent failure and following an inspection, the presence of moisture or foreign bodies in the compressor oil would automatically void the warranty.
- Check upon receipt that the fittings and refrigeration circuit caps mounted on hydraulic unit and outdoor unit are properly seated and secured (cannot be loosened with bare hands). If this is not the case, tighten them using a C spanner.
- Check also that the refrigeration connections are sealed (plastic caps or tubes crimped at the ends and brazed). If the caps must be removed during the installation (tubes to be re-cut for example), put them back as soon as possible.

#### Hydraulic connections

The connection must comply with industry standard practice according to current regulations.

Reminder : Seal everything when fitting in accordance with industry standard practice for plumbing work:

- Use suitable seals (fibre gasket, O-ring).
- Use Teflon or hemp tape.
- Use sealing paste (synthetic depending on the case).

Use glycol/water mix if the minimum flow temperature is set below 10°C. If you are using a glycol/water mix, arrange for an annual check on the quality of the glycol. Use monopropylene glycol only. The recommended concentration is 30% minimum. **Never use monoethylene glycol.** 

- In some installations, the presence of different metals can cause corrosion problems; the formation of metal particles and sludge can appear in the hydraulic circuit.
- In this case, it is advisable to use a corrosion inhibitor in the proportions indicated by the manufacturer.
- You must also ensure that treated water does not become corrosive.

On the cold water inlet, place a safety valve calibrated to between 7 and 10 bar max. (depending on local regulations) and connected to a drain pipe leading to the sewer. Operate the safety valve according to manufacturer's specifications. The domestic hot water tank must be fed with cold water passing through a safety valve. There must be no other valves between the safety valve and the tank.

#### Electrical connections

## Before performing any maintenance, make sure that <u>all power supplies</u> have been cut off.

#### · Specifications of electricity supply

The electrical installation must be carried out in accordance with current regulations.

Electrical connections will only be made once all other installation operations (fastening, assembly, etc.) have been completed.

#### Warning!

The contract signed with the energy provider must be sufficient not only to cover the heat pump's power requirements but also the combined sum of all the appliances likely to be operating at the same time. If the power is too low, check the power rating stated in your contract with your energy provider.

Never use a power socket for the power supply.

The heat pump must be supplied directly with power (without external switch) by special protected leads from the electric panel via dedicated bipolar circuit breakers, C curve for the outdoor unit, C curve for the electrical heating\* and domestic water backups\*.

The electrical installation must be fitted with a 30mA RCD.

This appliance is designed to operate using a nominal voltage of 230 V +/- 10%, 50 Hz.

#### General remarks on electrical connections

It is essential to maintain neutral-phase polarity when making electrical connections.

Rigid wires are preferable for fixed installations, particularly in a building.

Tighten the cables using the cable glands to prevent the power cables from being accidentally disconnected.

The earth connection and its continuity must be ensured.

The earth wire must be longer than the other wires.

#### Cable glands

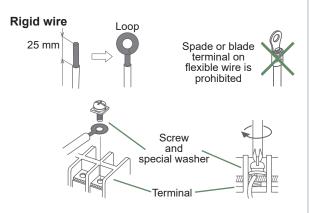
To ensure the stability of power (Low Voltage) and sensor (Extra-Low Voltage) cables, it is essential that the cable glands are tightened according to the following recommendations:

Size of cable gland (mm)	Diameter of cable (mm)	Cable gland tightening torque (check-nut) (N.m)	Coupling net tightening torque (N.m)		
PG7	1 to 5	1.3	1		
PG9	1.5 to 6	3.3	2.6		
PG16	5 to 12	4.3	2.6		

· Connecting to screw terminals

## The use of ring, spade or blade terminals or caps is prohibited.

- Always select wire that complies with current standards.
- Strip wire end around 25 mm.
- With round end pliers, form a loop with a diameter which matches the tightening screws on the terminal.
- Tighten the terminal screw firmly onto the loop created. Insufficient tightening can cause overheating, leading to breakdown or even fire.

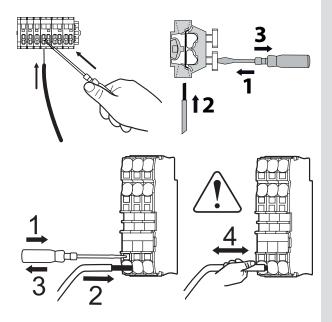


- Connecting to controller boards
- Remove the corresponding connector and make the connection.



Pre-cabled bundle connector and/or screw connector

- Connecting to spring terminals
- Strip wire end around 12 mm.
- Push the spring with a screwdriver so that the wire enters the cage.
- Slide the wire into the opening provided for this purpose.
- Remove the screwdriver and then check that the wire stays gripped by the cage by pulling on it.





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This document was written in French and translated.

Read the document comprising the precautions for use (regulation installation and maintenance conditions) before installation and/or use.

## Symbols and definitions



i

i

Warning. Risk of serious injury to the person and / or risk of damage to the machine. Observe the warning.

Important information that must always be kept in mind.



Tips and tricks / Advice



Bad practice



Read the instructions

# **Q** Description of the equipment

#### Packing contents list

Heat Pump	Outdoor unit	Hydraulic unit
Model	Reference	Reference
Waterstage Split Comfort Series 5	WOYA060KLT	WGYA050ML3
Waterstage Split Comfort Series 6	WOYA060KLT	
Waterstage Split Comfort Series 8	WOYA080KLT	WGYA080ML3
Waterstage Split Comfort Series 10	WOYA100KLT	WGYA100ML3

## Packing

- 1 package: Outdoor unit.
- 1 package: Hydraulic unit and outside temperature sensor.

Accessories					
	Outdoor temperature sensor				
	Adapter 1/2"-5/8" and/or 1/4"-3/8" <sup>(1)</sup> Nut 1/2" and/or 1/4" <sup>(1)</sup>				
	Elbow (2)				
	Plug <sup>(2)</sup> X 3				
Ô	Cable grommet <sup>(2)</sup> X2				
<sup>1</sup> Only models 5 / 6 and 8					

<sup>1</sup>Only models 5 / 6 and 8

<sup>2</sup> Only models 10

## Optional equipment

- 2nd circuit kit (code UTW-KZDXE) for connecting 2 heating circuits.
- *Regulation extension kit* (code UTW-KREXD) to manage a 2nd heating circuit, telephone modem etc...
- 6 kW backup relay kit (code UTW-KBHXL) for switching to HP electrical backup of 3 to 6 kW.
- **Boiler connection kit** (code UTW-KBDXD) for connecting a boiler to the heat pump.
- *Room thermostat* (code UTW-C55XA), *Wireless room thermostat* (code UTW-C58XD) for correcting the ambient temperature.
- *Remote control* (code UTW-C74TXF or UTW-C74HXF), for correcting the ambient temperature and programming the heat pump.
- Cooling kit (code UTW-KCLXL).
- DHW expansion kit (code UTW-KDEXL).

## Definitions

- <u>Split</u>: The heat pump consists of two elements (an outdoor unit to be installed outdoors and a hydraulic unit to be installed inside the dwelling).
- <u>Air/water</u>: The surrounding air is the energy source. This energy is transmitted to the heating circuit water by the heat pump.
- <u>Inverter</u>: The fan and compressor speeds are modulated according to the heating requirements. This technology enables you to save on energy and operate on a single-phase power supply, whatever the heat pump's output, by avoiding pulling significant amounts of current at start-up.
- <u>COP (Coefficient of Performance)</u>: This is the relationship between the energy transmitted to the heating circuit and consumed electrical energy.

## Operating Range

This heat pump provides:

- Heating in winter,
- The management of electrical backups, for extra heating on the coldest days,

or

- Installation with boiler connection\* for extra heating on the coldest days,
- Management of two heating circuits\*,
- Production of domestic hot water.
- Cooling in summer\* (for underfloor heating-cooling system or fan-convectors).

\* : According options / require the use of additional kits (see chapter "Required accessory" or "Optional equipment").

## General characteristics

Model		5	6	8	10
Rated heating performances (outdoor temp. / flow temp.)					
Heat output					
+7°C / +35°C - Underfloor heating system	kW	4.50	5.50	7.50	9.5
+7°C / +55°C - Radiator	kW	4.50	5.50	7.00	9
Power absorbed					
+7°C / +35°C - Underfloor heating system	kW	0.949	1.18	1.69	2.11
+7°C / +55°C - Radiator	kW	1.70	2.06	2.63	3.33
Coefficient of Performance (COP) (+7 °	C / + 35 °C)	4.74	4.65	4.43	4.5
Electrical specifications					
Electrical voltage (50 Hz)	V	230	230	230	230
Maximum current for appliance	А	13	13	18	19
Maximum current of the Heating system electrical backup (according option)	А	13 (26.1)	13 (26.1)	13 (26.1)	13 (26.1)
Power of the Heating system electrical backup (according option)	kW		3 (6 kW opti	on available)	
Circulation pump actual power consumption	W	22	22	22	38
Maximum power consumed by the outdoor unit	W	3260	3260	4510	4760
DHW electrical backup power	W	1500	1500	1500	1500
Hydraulic Circuit					
Maximum operating pressure heating / hot water tank	MPa (bar)	0.3 (3) / 1 (10)	0.3 (3) / 1 (10)	0.3 (3) / 1 (10)	0.3 (3) / 1 (10
Flow rate of the hydraulic circuit for $\Delta t=4^{\circ}C$ (rated conditions)	l/h	970	1185	1616	2047
Flow rate of the hydraulic circuit for $\Delta t=8^{\circ}C$ (rated conditions)	l/h	485	593	808	1024
Miscellaneous					
Weight of outdoor unit	Kg	39	39	42	62
Noise level at 5 m <sup>1</sup> (outdoor unit)	dB (A)	35	35	38	40
Sound power level in accordance with EN 12102 <sup>2</sup> (outdoor unit)	dB (A)	57	57	60	62
Weight of hydraulic unit (empty / full of water)	Kg	145 / 359	145 / 359	145 / 359	145 / 359
Water capacity of the hydraulic unit / hot water tank	I	24 / 190	24 / 190	24 / 190	24 / 190
Noise level at 1 m <sup>1</sup> (hydraulic unit)	dB (A)	32	32	32	32
Sound power level in accordance with EN 12102 <sup>2</sup> (hydraulic unit)	dB (A)	40	40	40	40
Heating system operating limits					
Outdoor temperature min/max	°C	-20 / +35	-20 / +35	-20 / +35	-20 / +35
Max. heating water flow temperature underfloor heating	°C	45	45	45	45
Max. heating water flow temperature low temperature radiator	°C	52	52	52	52
Refrigeration circuit					
Gas pipe diameters	Inches	1/2	1/2	1/2	5/8
Liquid Piping Diameters	Inches	1/4	1/4	1/4	3/8
Factory fill of refrigerant R32 <sup>3</sup>	g	970	970	1020	1630
Maximum operating pressure	MPa (bar)	4.2 (42)	4.2 (42)	4.2 (42)	4.2 (42)
Minimum / Maximum length of pipes 4/6	m	3 / 15	3 / 15	3 / 15	3 / 20
Maximum length of pipes <sup>5</sup> / Maximum level difference	m	30 / 20	30 / 20	30 / 20	30 / 20

 $^1$  Hydraulic unit: Sound pressure level at (x) m from the appliance, 1.5m off the ground, open field directionality 2 / Outdoor unit : Sound pressure level at (x) m from the device, halfway between the ground and top of the outdoor unit, open field directionality 2.

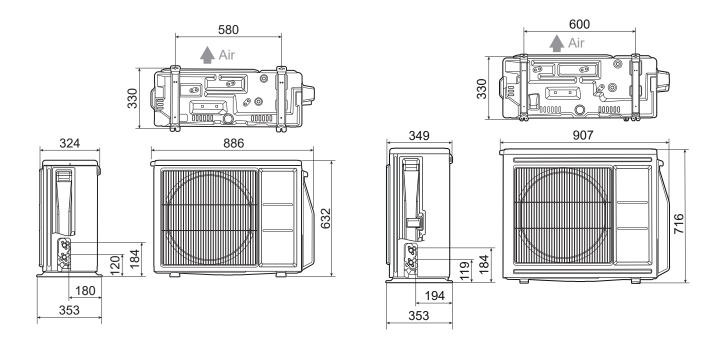
<sup>3</sup> Refrigerant R32 as per NF EN 378.1 standard.

<sup>4</sup> Filling with refrigerant R32 is done at the factory.

<sup>5</sup> Taking into account a possible additional fill of refrigerant R32 (see "Additional filling", page 30).

 $^2\,{\rm The}$  sound power level is a laboratory measurement of the emitted sound power. It does not correspond to a measurement of the perceived sound power.

<sup>6</sup> The announced thermal and acoustic performances are measured with 7.5m length refrigerant lines.



Outdoor unit Model 10

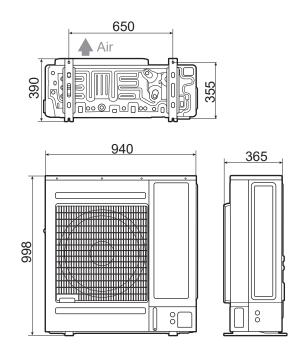


fig. 1 - Dimensions in mm

#### Hydraulic unit

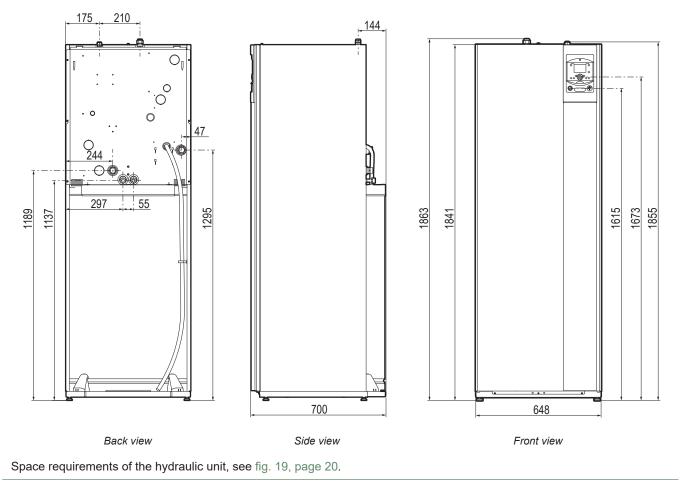
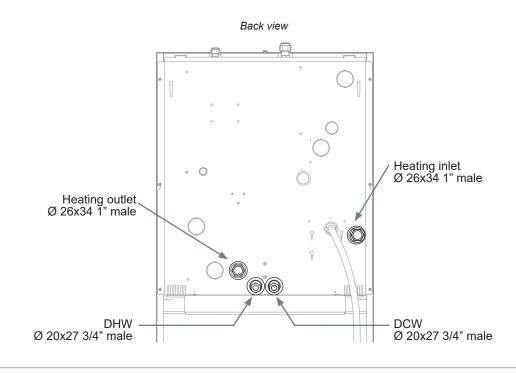


fig. 2 - Dimensions in mm



#### fig. 3 - Hydraulic connections

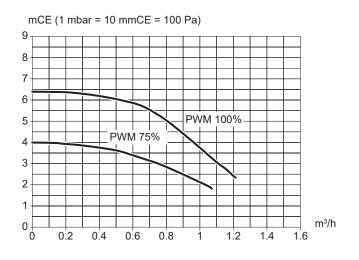


fig. 4 - Available hydraulic pressures and flow rates (models 5, 6 and 8)

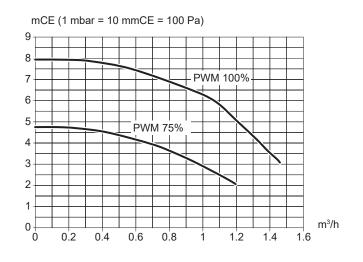


fig. 5 - Available hydraulic pressures and flow rates (model 10)

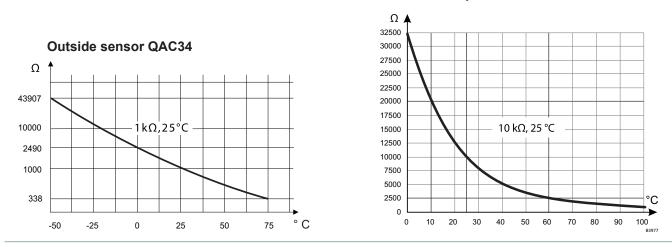


fig. 6 - Ohmic sensor values (Hydraulic unit)

Heat Pump return sensor Heat Pump flow sensor

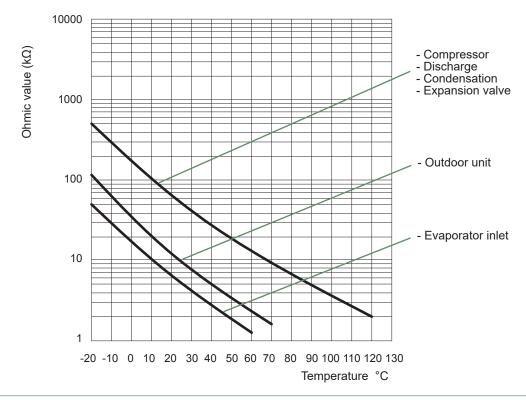
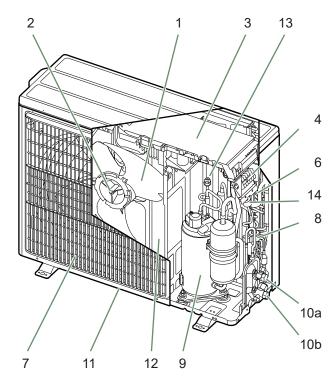


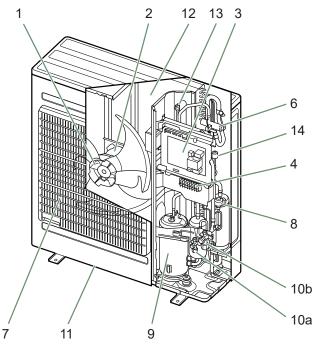
fig. 7 - Ohmic sensor values (Outdoor unit)

Description

#### Outdoor unit Model 5 & 6



#### Outdoor unit Model 10

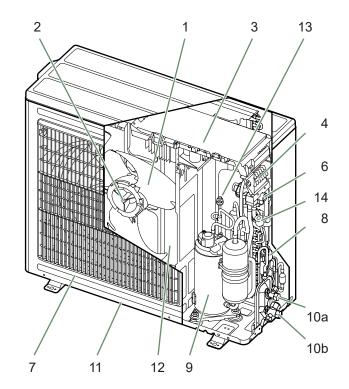


#### Key :

- High performance and low noise impeller. 1.
- 2. Electrical motor with variable "Inverter" operation.
- 3. "Inverter" control unit.
- 4.
- Connection terminal blocks (power supply and interconnection).
- 6. 4-way valve.
- 7. Anti-corrosion treated bodywork.
- 8. Main circuit electronic expansion valve.

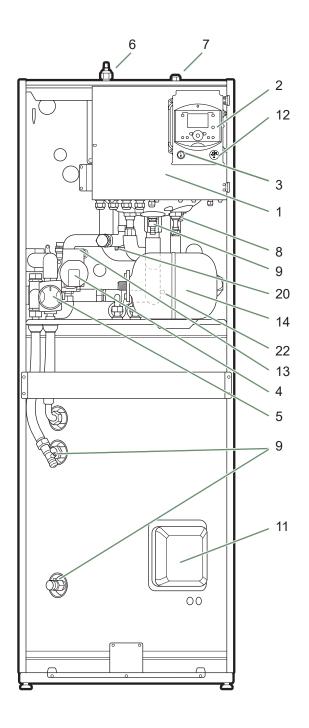
fig. 8 - Outdoor unit components

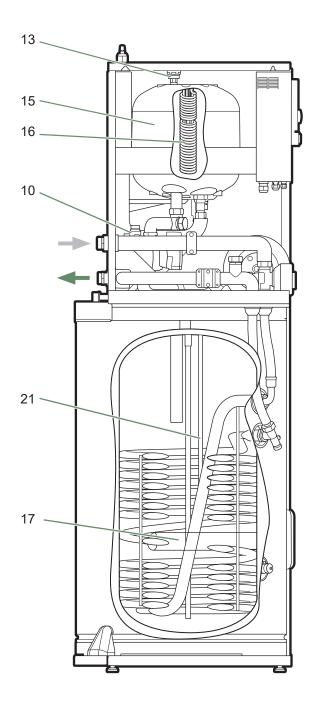
#### Outdoor unit Model 8



- Noise and thermally insulated "Inverter" compressor. 9.
- 10. Refrigeration connection valves (flared connectors) with protective caps (a: liquid; b: gas).
- 11. Holding tank with condensate drain hole.
- 12. High-performance exchange surface evaporator; anticorrosion treated hydrophilic aluminium fins and grooved copper tubes.
- 13. Pressure Switch
- 14. Pressure sensor

Hydraulic unit





Sensors :

20. Heat Pump return sensor.

22. Heat Pump flow sensor.

21. Domestic Hot Water sensor.

Key :

- 1. Electric control box.
- 2. Controller / User interface.
- 3. ON/OFF Switch.
- 4. Hydraulic unit circulation pump.
- 5. Distribution valve.
- 6. "Gas" refrigeration connection.
- 7. "Liquid" refrigeration connection.
- 8. Condensation sensor.

Drain valve.
 Safety valve.

- 11. Safety thermostat.
- 12. Pressure gauge.
- 13. Automatic bleeder valve.
- 14. Expansion vessel.
- 15. Condenser.
- 16. Heat Pump electrical backup.
- 17. Domestic Hot Water electrical backup.
- fig. 9 Hydraulic unit components
- Waterstage Split Comfort DHW Serie / INSTALLATION / 2125 EN

## Operating principle

The heat pump transmits the energy contained in the surrounding air into the dwelling to be heated.

The heat pump consists of four main elements, in which a refrigerant (R32) circulates

- In the evaporator (ref. **12**, fig. 8, page 12) : The calories are taken from the outside air and transmitted to the refrigerant. Because it has a low boiling point, it changes from a liquid to a vapour, even in cold weather (down to -25°C outside temperature).
- In the compressor (ref. **9**, fig. 8, page 12) : The vaporised refrigerant is pressurised and takes on even more calories.
- In the condenser (ref. **15**, fig. 9, page 13) : The energy of the refrigerant is transmitted to the heating circuit. The refrigerant returns to its liquid state.
- In the expansion valve (ref. **8**, fig. 8, page 12) : The liquefied refrigerant is returned to a low pressure and regains its initial temperature and pressure.

The heat pump is equipped with a controller which controls the room temperature based on the outdoor temperature measurement. The room thermostat (option) provides a corrective action for the temperature control.

The hydraulic unit is fitted with an electrical backup\* or boiler connection\* which intervenes to provide additional heat during the coldest periods.



- The heating circuit's flow temperature is controlled by the temperature control.
- Depending on the heating flow temperature, the outdoor unit's power is modulated by the "Inverter" compressor.
- Control of the backup electrical heating.
- The daily timer program is used to set the periods where the ambient temperature is comfortable or reduced.
- Summer/winter time mode switchover is automatic.
- Management of the boiler backup\*.
- Room sensor\*: The room sensor provides a corrective action for the temperature control.
- Control of a second heating circuit\*.
- Domestic hot water: Heating timer program.
- Managing cooling\*.
- \* Where the heat pump is fitted with options and associated kits.

#### Protective functions

- Anti-legionella cycle for domestic hot water.
- Anti-corrosion tank protection with titanium anode (ACI).
- Frost protection: Frost protection cuts in if the heating circuit's flow temperature falls below 5°C (provided that the heat pump's electrical power supply is not interrupted).

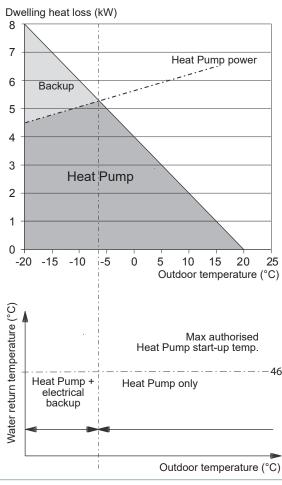


fig. 10 - Examples and operating limits

#### Domestic hot water (DHW) operating principle

Two domestic hot water (DHW) temperatures can be set: comfort and reduced.

The default DHW program is set to the comfort temperature between 00:00 and 05:00 and between 14:30 and 17:00 and to the reduced temperature for the rest of the day. This optimises electrical consumption while ensuring comfortable water temperatures.

The reduced temperature setpoint may be useful to avoid restarting the DHW too often and for too long during the day.

The production of domestic hot water (DHW) is started when the temperature in the tank drops to  $7^{\circ}$ C below the temperature setpoint.

The heat pump produces the domestic hot water, which is then additionally heated, if required, by the tank's electrical backup or by the boiler. To ensure a DHW setpoint over  $55^{\circ}$ C, the electrical backup heating must be left on.

If the contract signed with the energy provider includes a day/night tariff, the electrical backup is subject to the supplier's power tariff and the comfort temperature may only be reached at night.

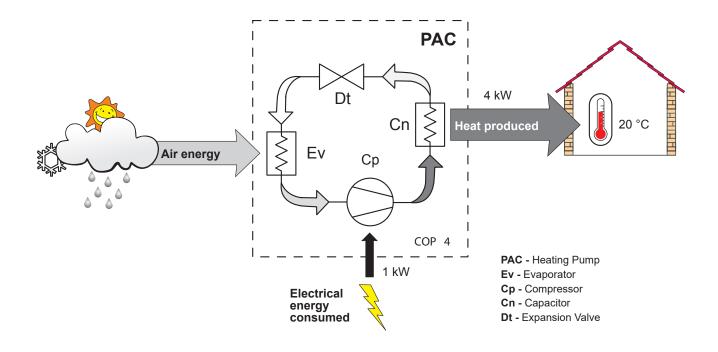
If no particular contract has been signed, the comfort temperature can be reached at any time, including during the day.

The production of DHW takes priority over heating; nevertheless the production of DHW is managed by cycles that regulate the amount of time assigned to heating and production of DHW in the event of simultaneous demand.

Anti-legionella cycles can be programmed.

#### Fan convectors with integrated control system

Do not use a room sensor in the area in question.



#### fig. 11 - Heat pump operating principle

# Installation

## Installation of refrigeration connections

Bend the pipes into position and make holes for them through the floor or walls either <u>with</u> their protective caps in place or <u>after brazing</u>.

Keep the protective caps in place or ends brazed until the <u>appliance is commissioned</u>.

The outdoor unit must be connected to the hydraulic unit ONLY with brand new separately insulated copper connections (refrigerant quality).

Maintain the same pipe diameters (fig. 32).

Observe the maximum and minimum distances between the hydraulic unit and the outdoor unit (fig. 32, page 28) the guarantee of performance and the service lifespan of the system depend on this.



The minimum length of the refrigeration connections for correct operation is 3 m.

The appliance's warranty will be void if it is operated with refrigeration connections less than 3 m long (tolerance +/- 10%).

Ensure that the refrigeration connections are protected from physical deterioration.

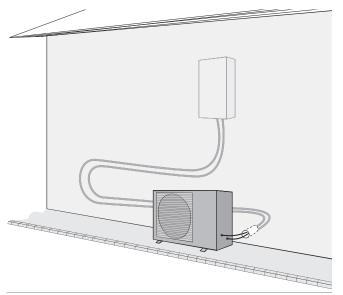


fig. 12 - Example of recommendation for layout of refrigeration connections

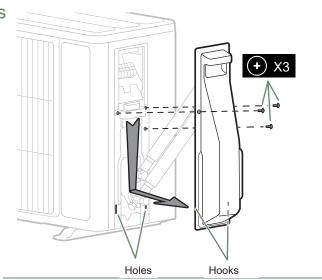


fig. 13 - Open the outdoor unit model 5, 6 & 8

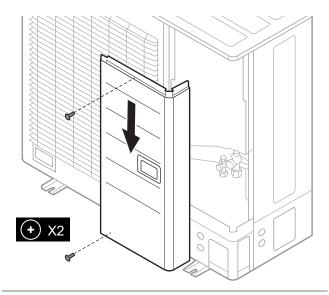


fig. 14 - Open the outdoor unit model 10

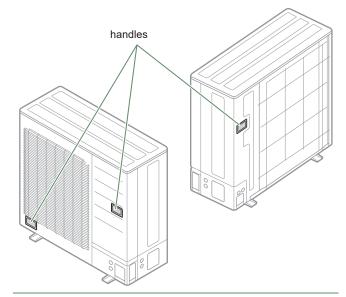


fig. 15 - Transport of the outdoor unit model 10

## Installation of the outdoor unit

#### Installation precautions



The outdoor unit must only be installed outside. If a shelter is required, it must have broad openings on all 4 sides and installation clearances must be observed.

- Choose the location of the appliance after discussion with the client.
- We recommend choosing a site that is sunny but sheltered from strong cold prevailing winds.
- The unit must be easily accessible for future installation and maintenance work (*fig. 16 and fig. 17, page 18*).
- Ensure that connections to the hydraulic unit can be made easily.
- The outdoor unit is able to withstand bad weather but avoid installing it in a position where it is likely to be exposed to significant dirt or flowing water (e.g. under a broken gutter).
- Water may flow out of the outdoor unit when it is operating. Do not install the outdoor unit on a paved terrace; choose a well-drained location (e.g. gravel or sand). If installation is carried out in an area where the temperature stays below 0°C for long periods, check that the presence of ice does not present any danger. A drain pipe can also be connected to the condensate drain pan (optional) (fig. 18, page 19).
- Nothing should obstruct the air circulation through the evaporator and out from the fan (*fig. 16 and fig. 17, page 18*).
- Keep the outdoor unit away from heat sources and flammable products.
- Make sure that the unit does not disturb the surrounding area or inhabitants (noise level, draught, low temperature of the ejected air freezing the plants in its path.

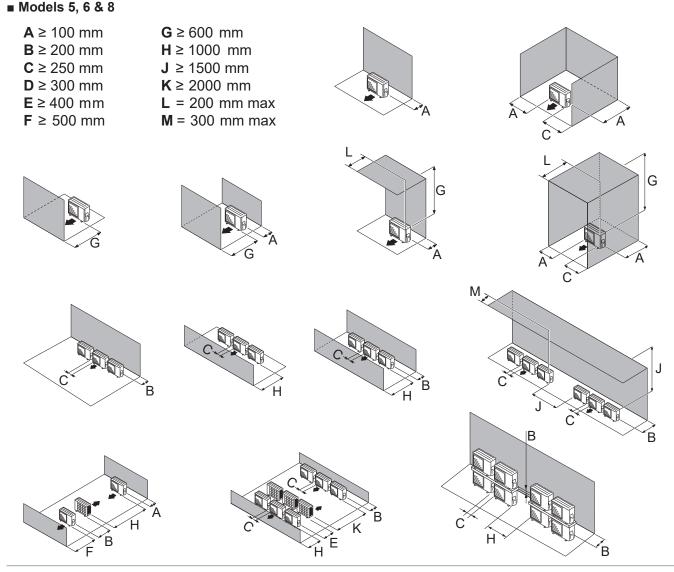


fig. 16 - Minimum installation clearances around the outdoor unit (model 5, 6 & 8)



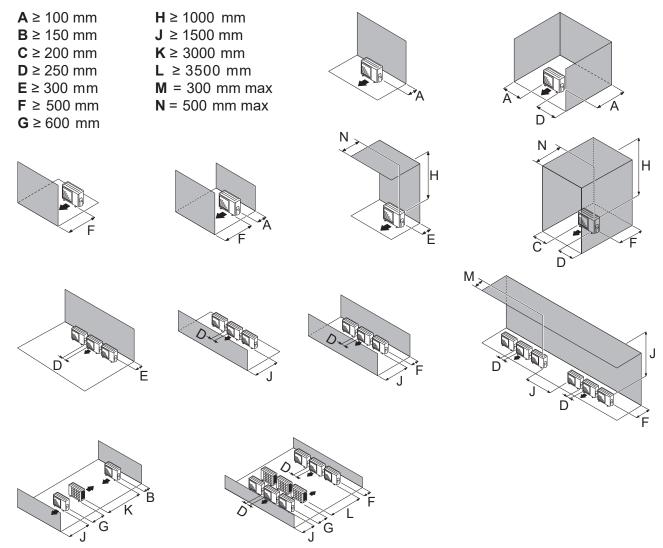


fig. 17 - Minimum installation clearances around the outdoor unit (model 10)

- The surface on which the appliance is installed must:
- Be permeable (soil, gravel, etc.).
- Be perfectly flat,
- Support its weight easily.
- Allow a solid fastening base,
- Not transmit any vibration to the dwelling. Anti-vibratory blocks are available as an option.
- The wall bracket cannot be used where it is likely to transmit vibrations. Installing the unit on the ground is preferred.
  - Positioning Outdoor Unit

The outdoor unit must be raised at least 50 mm above ground level. In areas prone to snow, this height should be increased but should not exceed 1.5 m

- Fasten the outdoor unit by means of screws and rubber tightening or toothed lock washers to prevent them from coming loose.

In areas with heavy snowfall, if the inlet and outlet of the outdoor unit are blocked with snow, heating may become difficult and a failure is likely to occur.

Construct a canopy or place the unit on a high stand (local configuration).

- Place the unit on a solid stand in order to minimise impacts and vibrations.
- Do not place the unit directly on the ground as this will cause problems.
  - Condensate drain pipe

The outdoor unit can generate a large volume of water (called condensate).

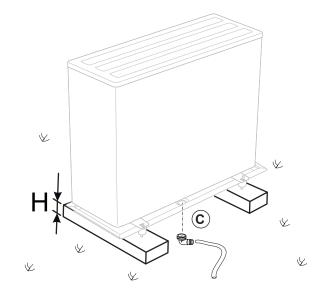
If the use of a drain pipe is necessary (e.g., superposition of the outdoor units) :

- Install the condensate drain pan (optional) for models 5, 6 & 8 only. Use the elbow provided © and connect a 16 mm-diameter hose for draining the condensate.
- Use the plug(s) provided (B) to block the opening of the condensate drain pan (model 10).

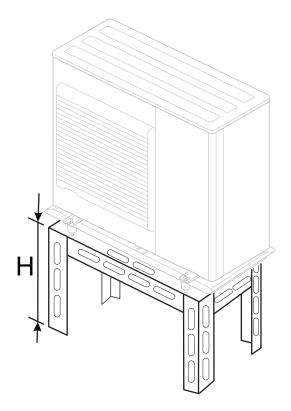
Allow for the condensate to flow away under the force of gravity (waste water, rain water, gravel bed).



If installation is carried out in an area where the temperature stays below 0°C for long periods, equip the drain pipe with trace heating to avoid it icing up. Trace heating must heat not only the drain pipe but also the bottom of the appliance's condensate collection tank.



\* In areas with heavy snowfall, (H) must be higher than the average snow layer.



#### Model 10 only

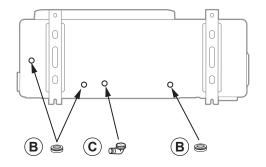


fig. 18 - Installation of the outdoor unit evacuation of condensates

## Installation of the hydraulic unit

#### Heat sources such as :

- Open flame,
- High temperature surface >700°C (filament),
- unsealed contactor >5kVA,

Avoid using sources of heat inside the room where the heat pump is installed. If this is not possible, see page 24

- Installation precautions
- Choose the location of the appliance after discussion with the client.
- The installation space should comply with current regulations.
- To facilitate maintenance and allow access to the various parts, we recommend that you provide sufficient space all the way around the hydraulic unit (fig. 19).
- Fix the hydraulic module to the ground (*fig. 22*) (fixing system not supplied).

#### Other cautions

Be careful not to bring flammable gas near the heat pump during installation, in particular when brazing is required. The appliances are not fireproof and should not therefore be installed in an explosive environment.

To prevent risks of humidity in the exchanger, it is pressurized with nitrogen.

- To avoid condensation inside the condenser, remove the refrigeration circuit caps **only when making the refrigeration connections**.
- If the refrigeration connection is only performed at the end of the installation, make sure that the refrigeration circuit caps\* remain in place and tight throughout the installation.
- \* (Hydraulic unit side and outdoor unit side).
- After each maintenance operation on the refrigeration circuit and before the final connection, take care to put the caps back in position to avoid any pollution of the refrigeration circuit (sealing with adhesive is prohibited).

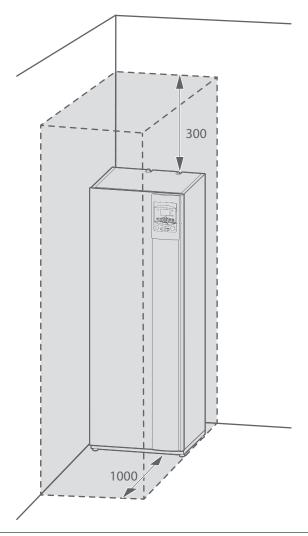


fig. 19 - Minimum installation clearances around the hydraulic unit

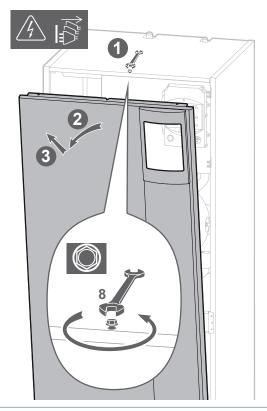


fig. 20 - Open the front cover

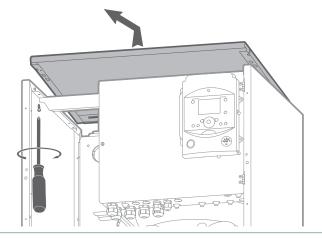


fig. 21 - Removing the cover

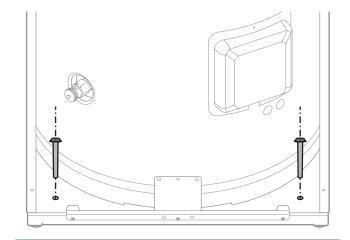


fig. 22 - Floor fixing

#### Minimum room volume

In accordance with EN 378-1 -2017 standard (Refrigerating systems and heat pumps - Safety and environmental requirements), the ystem's hydraulic unit and all refrigeration connections passing through inhabited areas must comply with the minimum room volume requirements shown hereafter (voir *fig. 23*) :

The minimum volume of a room (in m3) is calculated using the formula: "fluid fill load" (in kg) / 0.3.

#### Alternatively, you must ensure that :

- The location has natural ventilation through another room where the combined volume of the two rooms is greater than "liquid fill load" (in kg) / 0.3kg/m<sup>3</sup>. Ventilation between the two rooms is ensured by openings of at least: see *fig. 24* and *fig. 25*.
- Or that the location is mechanically ventilated:
  - Minimum flow rate of 165m3/H;
  - Extraction at less than 0.20m from the floor.

Refrigeration connections			Modele (kW)					
Length			5, 6	8	10			
15 m	R32 gas charge	g	970	1020	1630			
10 111	min room volume	m³	3.2	3.4	5.4			
16 m	R32 gas charge	g	995	1045	1630			
10 111	min room volume	m³	3.3	3.5	5.4			
17 m	R32 gas charge	g	1020	1070	1630			
17 111	min room volume	m³	3.4	3.6	5.4			
20 m	R32 gas charge	g	1095	1145	1630			
20 111	min room volume	m <sup>3</sup>	3.65	3.8	5.4			
21 m	R32 gas charge	g	1120	1170	1650			
21 111	min room volume	m³	3.73	3.9	5.5			
22 m	R32 gas charge	g	1145	1195	1670			
22 111	min room volume	m <sup>3</sup>	3.82	3.98	5.57			
23 m	R32 gas charge	g	1170	1220	1690			
25 111	min room volume	m <sup>3</sup>	3.9	4.1	5.6			
25 m	R32 gas charge	g	1220	1270	1730			
25 111	min room volume	m³	4.1	4.2	5.8			
30 m	R32 gas charge	g	1345	1395	1830			
50 11	min room volume	m³	4.5	4.7	6.1			

fig. 23 - Minimum room volume

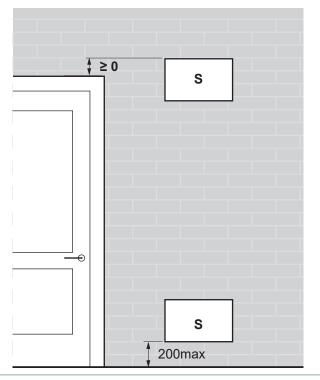


fig. 25 - Position of openings for ventilation

Room volume (m <sup>3</sup> )	1.0	1.5	2.0	2.5	3.0	3.5	4.0	4.5	5.0	5.5	6.0	6.5
Refrigerant Amount (g)		Minimal section (S) of the opening (cm <sup>2</sup> )										
970	500	350	250	200	200							
1000	550	350	300	250	200							
1100	600	400	300	250	200	200				iromor	<b>. +</b>	
1170	600	400	300	250	200	200		No requirement				
1300	700	450	350	300	250	200	200					
1400	750	500	400	300	250	250	200	200				
1500	800	550	400	350	300	250	200	200	200			
1600	850	550	450	350	300	250	250	200	200		_	
1700	900	600	450	350	300	250	250	200	200	200		
1800	950	650	500	400	350	300	250	250	200	200	200	
1840	950	650	500	400	350	300	250	250	200	200	200	

fig. 24 - Section of the opening

#### ▼ With Heat sources

#### Heat sources such as :

- Open flame,

```
- High temperature surface >700°C (filament),
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- unsealed contactor >5kVA,

In accordance with IEC 60-335-2-40 standard, the hydraulic module of the heat pump as well as all the refrigerant connections that cross the inhabited area must be installed in rooms respecting the minimum surface (*fig. 27*).

Depending on the total coolant load (heat pump + links + additional load):

if the minimal surface area (*fig.* 27) cannot be complied with, follow the instructions in *fig.* 29 to take into account the surface areas of adjoining rooms and the creation of ventilation points (see *fig.* 26 and *fig.* 28).

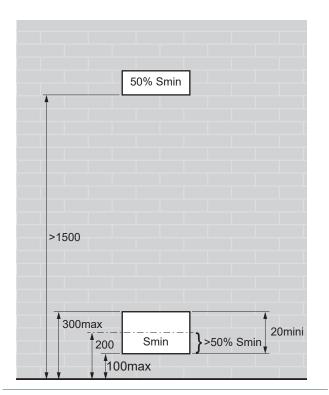


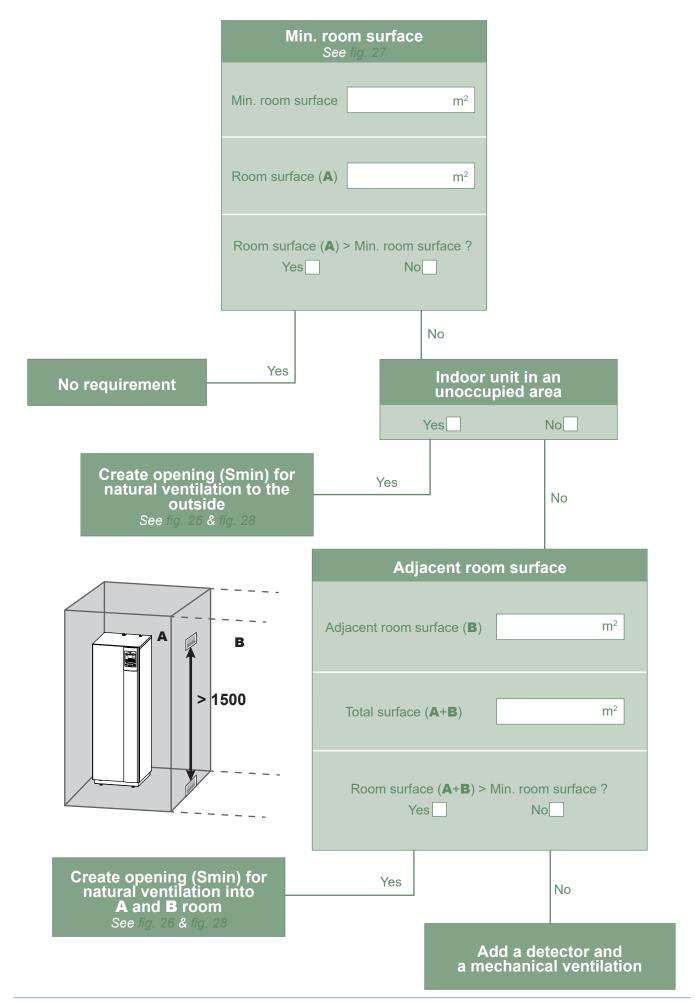
fig. 26 - Position of openings for ventilation

Refrigeration connections			Modele (kW)					
Length			5, 6	8	10			
15 m	R32 gas charge	g	970	1020	1630			
15 111	min room Surface	m²	3.83	4.03	6.73			
16 m	R32 gas charge	g	995	1045	1630			
10 111	min room Surface	m²	3.93	4.13	6.73			
17 m	R32 gas charge	g	1020	1070	1630			
17 111	min room Surface	m²	4.03	4.22	6.73			
20 m	R32 gas charge	g	1095	1145	1630			
20 111	min room Surface	m²	4.32	4.52	6.73			
21 m	R32 gas charge	g	1120	1170	1650			
21 111	min room Surface	m²	4.42	4.62	6.89			
22 m	R32 gas charge	g	1145	1195	1670			
22 111	min room Surface	m²	4.52	4.72	7.06			
23 m	R32 gas charge	g	1170	1220	1690			
25 111	min room Surface	m²	4.62	4.82	7.23			
25 m	R32 gas charge	g	1220	1270	1730			
25 m	min room Surface	m²	4.82	5.01	7.58			
20 m	R32 gas charge	g	1345	1395	1830			
30 m	min room Surface	m²	5.31	5.51	8.48			

fig. 27 - Minimum room surface

Surface of Room A (m <sup>2</sup> )	0.8	1.0	1.5	2.0	2.5	3.0	3.5	4.0	4.5	5.0	5.5	6.0	6.5	7.0	7.5
Refrigerant Amount (g)		Minimal section (Smin) of the low opening (cm <sup>2</sup> )													
970	246	232	196	160	124	88	51	15							
1000	256	241	205	169	133	97	61	25							
1100	287	273	236	200	164	128	92	56	20			No re	quire	ment	
1170	309	294	258	222	186	150	114	78	42	6					
1300	350	335	299	263	227	191	155	119	83	47	11				
1400	381	367	330	294	258	222	186	150	114	78	42	6			
1500	412	398	362	326	290	254	218	181	145	109	73	37	14		
1600	444	429	393	357	321	285	249	213	177	141	105	68	46	29	12
1700	475	461	424	388	352	316	280	244	208	172	136	100	77	61	45
1800	506	492	456	420	384	348	312	275	239	203	167	131	109	93	78
1840	519	504	468	432	396	360	324	288	252	216	180	144	122	106	91

fig. 28 - Minimal section of the opening



#### fig. 29 - Minimum room surface

# **C** Refrigeration connections

#### This appliance uses refrigerant R32.

Comply with the legislation on handling of refrigerants.

## Rules and precautions

Connections must be made on the same day the installation is filled with gas (see para. "Filling the installation with gas", page 72).

#### Minimum tools required

- Set of pressure gauges (*Manifold*) with hoses exclusively designed for HFCs (Hydrofluorocarbons).
- Vacuum gauge with isolation valves.
- Vacuum pump specifically for HFCs (using a standard vacuum pump is allowed if, and only if, it is fitted with a non-return valve on the suction side).
- Flaring tool, Pipe-cutter, Deburring tool, Spanners.
- Certified refrigerant leak detector (sensitivity 5g/year).

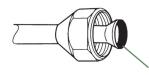
Using tools that have been in contact with HCFCs (R22 for example) or CFCs is prohibited.

The manufacturer declines any liability with regard to the warranty if the above instructions are not observed.

#### • Flared connections

Lubricating with mineral oil (for R12, R22) is prohibited.

- Lubricate only with alkylbenzene oil. If alkylbenzene oil is not available, fit without lubrication



Coat the flared surface with **alkylbenzene oil**. **Do not use mineral oil**.

- Brazing the refrigeration circuit (if necessary)
- Silver brazing (40% minimum recommended).
- Brazing only with dry nitrogen internal flux.

#### Other remarks

- After each maintenance operation on the refrigeration circuit and before final connection, take care to put the caps back in position to avoid any pollution of the refrigeration circuit.
- To eliminate any filings getting into the pipes, use dry nitrogen to avoid introducing any humidity that may adversely affect the appliance's operation. In general, take every precaution to avoid humidity penetrating into the appliance.
- Proceed with the thermal insulation of the pipes / connections / refrigeration fittings in order to avoid any condensation. Use insulating sleeves resistant to temperatures above 90 ° C, at least 15mm thick if the humidity reaches 80% and at least 20mm if the humidity exceeds 80%. The thermal conductivity of the insulation is less than or equal to 0.040 W / mK. The insulation must be waterproof to resist the passage of steam during the defrost cycles.
   Glass wool is prohibited.

## Shaping the refrigeration pipes

#### ▼ Bending

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The refrigeration pipes must be shaped only on a bending machine or with a bending spring in order to avoid any risk of crushing or breaking them.

Remove the insulation material from the section of pipe to be bent.

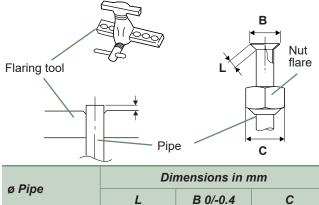
Do not bend copper to an angle greater than 90°.

The radius of curvature must be more than 2.5x ø pipe.

Never bend pipes more than 3 times in the same place otherwise traces of fracturing may appear (hardening of the metal).

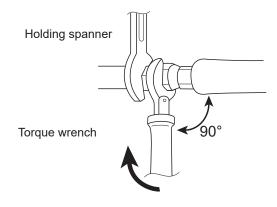
#### Creating the flarings

- Cut the pipe to an appropriate length with a pipe-cutter without damaging it.
- Carefully deburr it, holding the pipe pointing downward to avoid introducing filings into the pipe.
- Remove the flared connection nut situated on the valve to be connected and slide the pipe into the nut.
- Proceed to flare it, letting the pipe protrude out of the flaring tool's tube.
- After flaring, check the state of the working radius (L). This must not present any scratches or signs of fracturing. Also check the dimension (B).



a Dina	Dimensions in him						
ø Pipe	L	B 0/-0.4	С				
6.35 (1/4")	1.8 to 2	9.1	17				
9.52 (3/8")	2.5 to 2.7	13.2	22				
12.7 (1/2")	2.6 to 2.9	16.6	26				
15.88 (5/8")	2.9 to 3.1	19.7	29				

fig. 30 - Flaring of the flare connections



Designation	Tightening torque
Flared nut 6.35 mm (1/4")	16 to 18 Nm
Flared nut 9.52 mm (3/8")	32 to 42 Nm
Flared nut 12.7 mm (1/2")	49 to 61 Nm
Flared nut 15.88 mm (5/8")	63 to 75 Nm
Plug (A) 3/8", 1/4"	20 to 25 Nm
Plug (A) 1/2"	28 to 32 Nm
Plug (A) 5/8"	30 to 35 Nm
Plug (B) 3/8", 5/8", 1/2", 1/4"	12.5 to 16 Nm

Plug (A) & (B) : see fig. 22, page 25.

fig. 31 - Tightening torques

HP model		Model 5, 6		Model 8		Model 10	
		gas	liquid	gas	liquid	gas	liquid
Outdoor unit connections		1/2"	1/4"	1/2"	1/4"	5/8	3/8
	Diameter	(D1) 1/2"	(D2) 1/4"	(D1) 1/2"	(D2) 1/4"	(D1) 5/8	(D2) 3/8
	Minimum length (L)	3		3		3 m	
Refrigeration connections	Maximum length* (L)	15		15		20 m	
	Maximum length** (L)	30		30		30 m	
	Maximum Height Difference** (D)	20		20		20 m	
Male-female adapter (reduction)		(R1) 1/2" - 5/8"	(R2) 1/4" - 3/8"	(R1) 1/2" - 5/8"	(R2) 1/4" - 3/8"	_	-
Hydraulic unit connections		5/8"	3/8"	5/8"	3/8"	5/8"	3/8"

\* : Without additional charge.

\*\* : Including any additional filling (see "Additional filling", page 30).

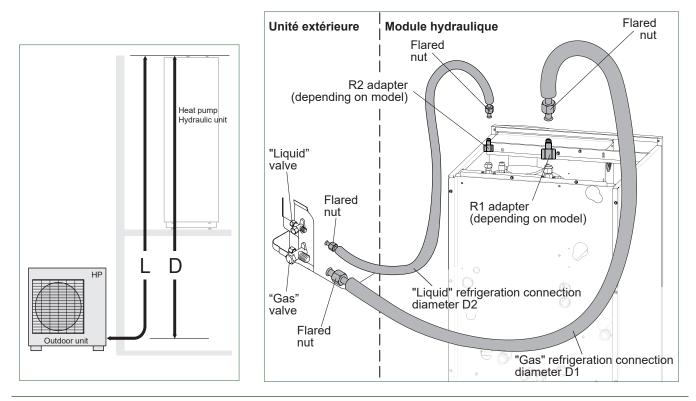


fig. 32 - Refrigeration connections (authorised diameters and lengths)

## Checks and connection

The refrigeration circuit is very sensitive to dust and humidity: check that the area around the connection is clean and dry before removing the plugs protecting the refrigeration connectors.

Indicated blowing value: 6 bar for minimum 30 seconds for connection of 20 m.

#### Checking the gas connection (large diameter)

(1) Connect the gas connection to the outdoor unit. Blow dry nitrogen into the gas connection and inspect its end::

- If water or impurities emerge, use a brand new refrigeration connection.

(2) Otherwise, proceed with flaring and connect the refrigeration connection to the outdoor unit immediately.

#### Checking the liquid connection (small diameter)

(3) Connect the liquid connection to the hydraulic unit. Blow nitrogen into the **gas-condenser-liquid connection** system and inspect its end (outdoor unit side).

- If water or impurities emerge, use a brand new refrigeration connection.
- Otherwise, proceed with flaring and connect the refrigeration connection to the outdoor unit immediately.

Take particular care to position the tube opposite its connector so as not to risk damaging the threads. A properly aligned connector can be attached easily by hand without much force being required.

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- Where necessary, connect an adapter (reducer) 1/4"- 3/8" or 1/2"- 5/8" (see *fig. 31, page 27*)
- Comply with the indicated tightening torques. (fig. 31, page 27). If it is too tight, the fitting may break after a long period of time and cause a refrigerant leak.

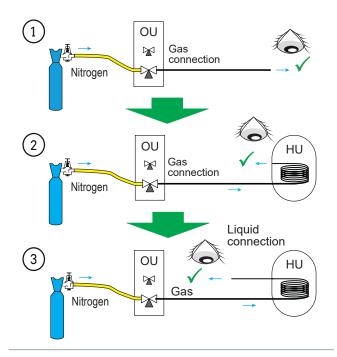


fig. 33 - Checking refrigeration connections

### Filling with gas

■ see "Filling the installation with gas", page 72



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Indicate on the label present on the outdoor unit, the amount of gas (Factory + additional filling) see *fig. 34*.

If additional filling is required, do it before filling the hydraulic unit with gas. Refer to paragraph "Additional filling", page 30.

- Remove the access plugs (A) (fig. 55, page 73) from the valve controls.
- First of all fully open the liquid valve (small) and then the gas valve (large) using an Allen (hex) key (anti-clockwise direction) without using excessive force against the stop.
- Quickly disconnect the hose from the Manifold.
- Refit the 2 original caps (be sure they are clean) and tighten them to the recommended tightening torque indicated in the table fig. 31, page 27. A seal is achieved in the caps only with metal to metal.

The outdoor unit does not contain any additional refrigerant allowing the installation to be bled.

Bleeding by flushing is strictly forbidden.

#### Final sealing test

The sealing test must be carried out with a certified gas detector (sensitivity of 5g/year).

Once the refrigeration circuit has been gassed as described above, check that all the refrigeration connectors are gas-tight (4 connectors). If the flarings have been made correctly, there should be no leaks. If necessary, check the seal of the refrigeration valve caps.

#### If the event of a leak

- Return the gas to the outdoor unit (pump down). The pressure should not drop below atmospheric pressure (0 relative bar read on the *Manifold*) so as not to contaminate the recovered gas with air or moisture.
- Redo the connection,
- Restart the commissioning procedure.

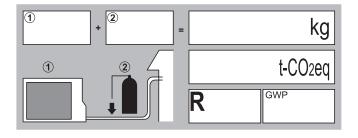


fig. 34 - Additional filling label

### ▼ Additional filling

The amount needed to fill the outdoor units corresponds to the maximum distances between the outdoor unit and the hydraulic unit as defined here page 28. If the distances are greater, an additional amount of R32 is required. For each type of appliance, this additional amount depends on the distance between the outdoor unit and the hydraulic unit. Any additional filling with R32 must be carried out by an approved specialist.

Model 5, 6, 8 (Outdoor unit WOYA060KLT, WOYA080KLT)						
15m < Length of the connections < 30m						
(Length of the connections - 15m) x 25 g/m= g						
Model / Factory fill	Length of the connections in m	16	17	X	29	30
Model 5, 6 / 970 g	Fill amount in a	995	1020	970 + (X - 15) x 25 = g	1320	1345
Model 8 / 1020 g	<ul> <li>Fill amount in g</li> </ul>	1045	1070	1020 + (X - 15) x 25 = g	1370	1395

Model 10 (Outdoor unit WOYA100KLT)						
$20m < Length of the connections \leq 30m$						
(Length of the connections - 20m) x 20 g/m= g						
Model / Factory fill	Length of the connections in m	21	22	х	29	30
Model 10 / 1630 g	Fill amount in g	1650	1670	1630 + (X - 20) x 20 = g	1810	1830

Filling must be carried out after creating a vacuum and before gassing the hydraulic unit, as follows:

- Disconnect the vacuum pump (yellow hose) and connect a bottle of R32 in its place **in the liquid extraction position**.
- Open the bottle's valve.
- Bleed the yellow hose by loosening it slightly on the *Manifold* side.
- Place the bottle on scales with a minimum accuracy of 10g. Note the weight.
- Carefully open the blue valve slightly and check the value shown on the scales.
- As soon as the value displayed has dropped by the value for the calculated additional fill amount, close the bottle and disconnect it.
- Quickly disconnect the hose connected to the appliance.
- Proceed to fill the hydraulic unit with gas.

Only use R32 !

Only use tools suitable for R32 (set of pressure gauges).

Always fill in the liquid phase.

Never exceed the maximum length or difference in level.

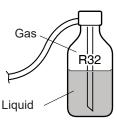


fig. 35 - Gas bottle R32

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#### Recovering the refrigerant in the outdoor unit

Before performing any maintenance, make sure that <u>all power supplies</u> have been cut off.

Stored energy: after cutting off the power supplies, <u>wait for 10 minutes</u> before accessing the internal parts of the equipment.

Perform the following procedures to collect the refrigerant.

**1-** Switch the ON/OFF Switch to the 0 position (ref. **3**, fig. 9, page 13). Disconnect the outdoor unit's power supply.

2- Remove the front panel. Open the power control box. Then turn **ON** the **DIP SW1** on the interface board,

power 3-Reconnect the supply. Switch ON/OFF Switch position the to 1 green and red start flashing; (The LEDs 1s on / 1s off). The outdoor unit begins cooling operation about 3 minutes after being switched on.

4- The circulation pump starts.

5- Close the liquid valve on the outdoor unit maximum30 secs after the outdoor unit starts.

**6-** Close the gas valve on the outdoor unit when the pressure is below 0.02 relative bar read on the *Manifold*, or 1-2 minutes after the liquid valve has been closed, while the outdoor unit continues to operate.

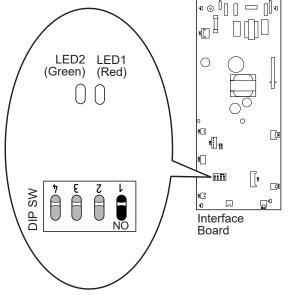
7- Disconnect the power supply.

8- Recovery of the refrigerant is complete.

Notes :

- The pump down operation cannot be activated even if **DIP SW1** is set to **ON** while the heat pump is in operation.
- Do not forget to switch **DIP SW1** back to **OFF** after the pump down operation has been completed.
- Select the heating mode.
- If the pump down operation fails, try the operation again by turning the machine off and opening the "liquid" and "gas" valves. Then after 2-3 minutes, restart the pump down operation.







# Hydraulic connections

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See "Basic Hydraulic Layouts", page 74

### Heating circuit

#### Flushing the installation

Before connecting the hydraulic unit to the installation, **rinse out the heating system correctly** to eliminate any particles that may affect the appliance's correct operation.

Do not use solvents or aromatic hydrocarbons (petrol, paraffin, etc.).

## Flush the installation several times before proceeding to the final filling.

In the case of an old installation, provide a sufficiently large decanting pot with a drain on the return from the heat pump and at the lowest point in the system in order to collect and remove any impurities.

In some installations, the presence of different metals can cause corrosion problems; the formation of metal particles and sludge can appear in the hydraulic circuit. In this case, it is advisable to use a corrosion inhibitor in the proportions indicated by the manufacturer. You must also ensure that treated water does not become corrosive (neutral pH: 7 <pH <9).

Flush the installation several times before proceeding to the final filling.

#### Connections

The heating circulation pump is built into the hydraulic unit.

Connect the central heating pipes to the hydraulic unit correctly according to the direction of circulation.

The pipe between the hydraulic unit and the heat collector must be at least one inch in diameter (26x34 mm).

Calculate the diameter of the pipes based on flow rates and lengths of the hydraulic systems.

Tightening torque: 15 to 35 Nm.

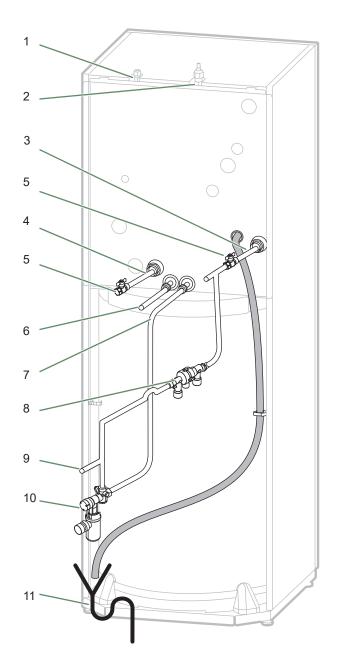
Use union connectors to make it easier to remove the hydraulic unit.

Try to use connection hoses to avoid transmitting noise and vibrations to the building.

Connect the drains from the drain valve and the safety valve to the main sewer system.

Verify that the expansion system is correctly connected. Check the expansion vessel pressure (pre-inflated to 1 bar) and the safety valve is calibrated.

The flow rate of the installation must be at least equal to the minimum value mentioned in the table "General characteristics", page 7. The installation of a regulator (other than those included in our configurations) which reduces or stops the flow through the hydraulic unit is prohibited.



#### Key :

- 1. "Liquid" refrigeration connection.
- 2. "Gas" refrigeration connection.
- 3. Heating return (1 circuit).
- 4. Heating flow (1 circuit).
- 5. Stop valve (not provided).
- 6. DHW outlet (domestic hot water).
- 7. DCW inlet (domestic cold water).
- 8. Shut-off (not provided).
- 9. Filling.
- 10. Safety valve (mandatory / not supplied).
- 11. Connections to sewer with siphon (safety valve).

fig. 37 - Connections

#### ▼ Volume of the heating system

You must maintain the minimum installation water volume. Install a buffer tank on the return from the heating circuit in case the volume is lower than this value. Where the system is fitted with one or more thermostatic valves, you must ensure that this minimum water volume is able to circulate.

	Min. volume in litres PER CIRCUIT (excl. HP)				
Heat pump	MandatoryRecommendationRecommendFan-coilRadiatorsHeating-cooling				
Model 5	23	15	15		
Model 6	23	15	15		
Model 8	36	33	15		
Model 10	49	44	22		

### DHW circuit

**Mandatory**: On the cold water inlet, place a safety valve calibrated to between 7 and 10 bar max. (depending on local regulations) and connected to a drain pipe leading to the sewer. The discharge pipe must be kept open in the open air. The discharge pipe must be installed in an environment kept frost-free and in a continuous downward slope. Operate the safety valve according to manufacturer's specifications. The domestic hot water tank must be fed with cold water passing through a safety valve. There must be no other valves between the safety valve and the tank.

We recommend installing a thermostatic mixing valve on the hot water outlet.

## ▶ Filling and bleeding the installation

Check the pipe fixings, tightness of the connectors and the stability of the hydraulic unit.

Check the direction in which the water is circulating and that all the valves are open.

Proceed to fill the installation.

Do not operate the circulation pump during filling. Open all the drain values in the installation and the bleeder value on the hydraulic unit (P) to expel the air contained in the pipes.

Close the drain valves and add water until the pressure in the hydraulic circuit reaches 1 bar.

Check that the hydraulic circuit has been bled correctly. Check there are no leaks.

After the "Commissioning", page 46 stage, and once the machine has started, bleed the hydraulic unit again (2 litres of water).

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Precise filling pressure is determined by the water pressure in the installation.

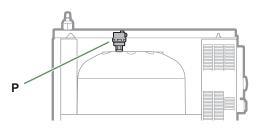


fig. 38 - Hydraulic unit automatic bleeder valve

Before performing any maintenance, make sure that <u>all power supplies</u> have been cut off. Electrical installation must be performed in accordance with current regulations.



The electrical diagram for the hydraulic unit is shown on fig. 58, page 78.

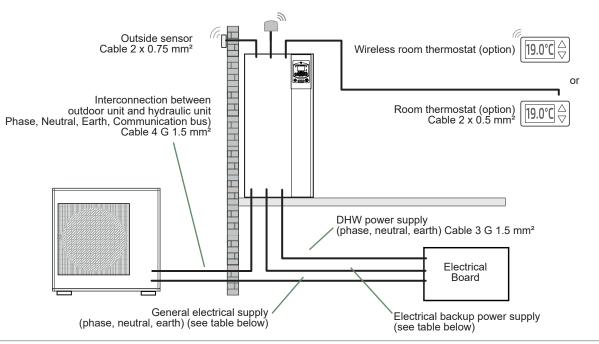


fig. 39 - Overall layout of electrical connections for a simple installation (1 heating circuit)

## Cable dimensions and protection rating

These cable dimensions are provided for information purposes only and do not exempt the installer from checking that these dimensions match requirements and comply with current standards.

#### Outdoor Unit Power Supply

Heat pump		Electricity supply 230 V - 50 Hz		
Model Max. power consumption		<b>Connection cable</b> (phase, neutral, earth)	Circuit breaker C curve	
Model 5	3260 W	3 G 2.5 mm <sup>2</sup>	16 /	
Model 6	3260 W	5 G 2.5 mm	16 A	
Model 8	4510 W	3 G 2.5 mm <sup>2</sup>	20 A	
Model 10	4760 W	3 G 4 mm <sup>2</sup> or 3 G 6 mm <sup>2</sup>	32A	

#### Interconnection between outdoor unit and hydraulic unit

The hydraulic unit is powered by the outdoor unit by means of a 4 G 1.5 mm<sup>2</sup> cable (phase, neutral, earth, communication bus).

#### DHW power supply

The DHW section is powered directly via a 3 G 1.5 mm<sup>2</sup> cable (phase, neutral, earth). Protection by rated circuit breaker (16 A - C curve).

#### Electrical backup power supply (according option)

The hydraulic unit contains a electrical backup circuit installed in the storage tank.

Heat pump	Electrical backups		Electrical backup power supply		
Model	Power	Nominal current	<b>Connection cable</b> (phase, neutral, earth)	Circuit breaker C curve	
Model 5, 6, 8 & 10	3 kW	13 A	3 G 1.5 mm²	16 A	
Model 5, 6, 8 & 10 with 6 kW Backup Relay Kit	2 x 3 kW	26.1 A	3 G 6 mm²	32 A	

## Outdoor unit

Access to connection terminals:

- Model 5, 6 & 8
- Remove the cowl.
- Model 10
- Remove the front panel.

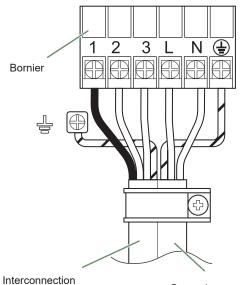


Avoid contact between cables and refrigeration valves / connections.

Use cable clamps to prevent any power cables from being disconnected accidentally.

Fill in the space where the cables enter the outdoor unit with the insulating plate.

Models 5, 6 and 8



between outdoor unit and hydraulic unit

General power cable

Model 10

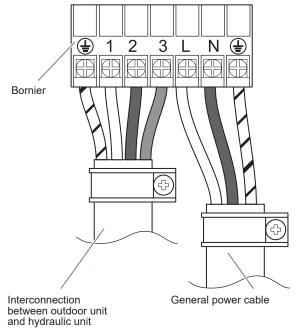
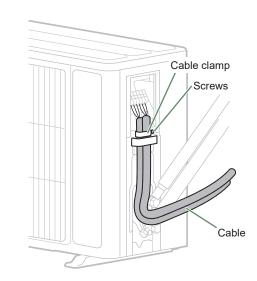


fig. 40 - Connections to outdoor unit's terminal block

■ Models 5, 6 and 8



Model 10

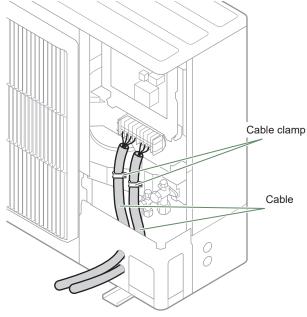


fig. 41 - Access to outdoor unit's terminal block

## Hydraulic unit

Access to connection terminals :

- Remove the front plate.

i

- Open the power control box.
- Make the connections according to the diagram (fig. 44, page 39).

#### Do not place the sensor and power supply lines parallel to each other to avoid interference due to voltage spikes in the power supply.

Make sure that all electrical cables are housed in the areas provided for this purpose.

 Interconnection between outdoor unit and hydraulic unit

Match up the terminal block markers on the hydraulic unit to those of the outdoor unit exactly when connecting the interconnection cables.

An incorrect connection could result in the destruction of one or other of the units.

Electrical backup

If the heat pump is not installed with a boiler connection:

- Connect the power supply for the backup to the electrical panel.
  - Boiler connection (option)

## If the boiler connection option is used, the electric backup must not be connected.

- Please refer to the instructions supplied with the boiler connection kit.
- Please refer to the instructions supplied with the boiler.

### Second heating circuit (option)

- Refer to the instructions supplied with the second hydraulic circuit kit.

### Contract with Energy Supplier

The heat pump can be set to operate within particular types of energy contract, e.g. off-peak, PV (Photovoltaic). In particular, domestic hot water (DHW) at the comfort temperature will be produced at off-peak times when electricity is at its cheapest.

- Connect the "Power Provider" contact to input EX2 (fig. 45, page 39).
- Set the DHW configuration to "Off-Peak".
- 230V on input EX2 = "Peak Hours" information activated. (Base setting / Line modification possible 5983, Configuration menu).

### Power limitation or EDR (Energy Demand Reduction)

Power limitation is designed to reduce electricity consumption when it is too high for the contract signed with the energy supplier.

- Connect the power limiter device to input EX1 (*fig. 45, page 39*). Heat pump and DHW backups will be shut off in the event of over-consumption by the dwelling.
- 230 V on input EX1 = power limitation in progress (Base setting / Line modification possible 5981, Configuration menu) (Operating line 2920).



### During the power limitation or EDR, the outdoor unit errors are not displayed on the hydraulic unit.

### Faults external to the heat pump

Any component which reports back information (Underfloor heating safety switch, thermostat, pressure switch, etc.) may signal an external problem and stop the heat pump.

- Connect the external component to input EX3 (*fig. 45, page 39*).
- 230 V on input EX3 = heat pump stopped (system displays Error 369).

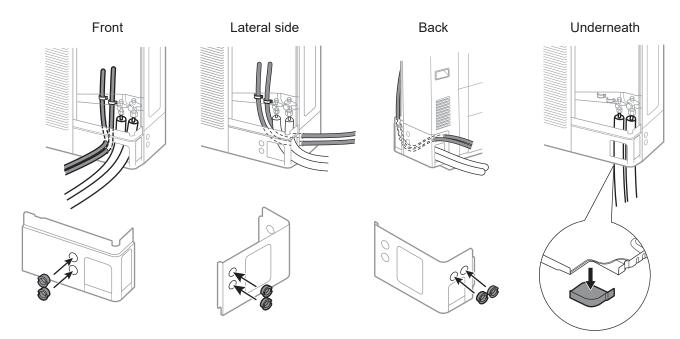


fig. 42 - Location of electrical cables and refrigeration connections to outdoor unit (Model 10)

### Outside sensor

The outside sensor is required for correct operation of the heat pump.

Please see the fitting instructions on the sensor's packaging.

Place the sensor on the coldest side of the building, generally the northern or north-western side.

It must not be exposed to morning sun.

It must be installed so as to be easily accessible but at least 2.5m from the ground.

It is essential that it is not placed near any sources of heat such as flues, upper parts of doors and windows, near extractor vents, under balconies and eaves, or anywhere which would insulate the sensor from variations in the outdoor air temperature.

- Connect the outside sensor to connector **X84** (*fig. 45*) (terminals **M** and **B9**) on the heat pump control board.

## Room sensor (option)

The room sensor is optional.

Please see the fitting instructions on the sensor's packaging.

The sensor must be installed in the living room area on an unobstructed wall. It must be installed so as to be easily accessible.

Avoid direct sources of heat (chimney, television, cooking surfaces, sun) and draughty areas (ventilation, door, etc.).

Draughts in buildings are often brought about by cold air blowing through the electrical ducting. Lag the electrical ducts if there is a cold draught behind the room sensor.

### Installing a room sensor

### ■ Room thermostat (fig. 45)

- Connect the sensor to the **X86** connector of the heat pump's regulator board using the connector provided (terminals **1**, **2**).

### ■ Room thermostat radio (fig. 45)

- Please refer to the instructions.

Fan convector zone

If the installation is equipped with fan convectors or dynamic radiators, **do not use a room sensor.** 

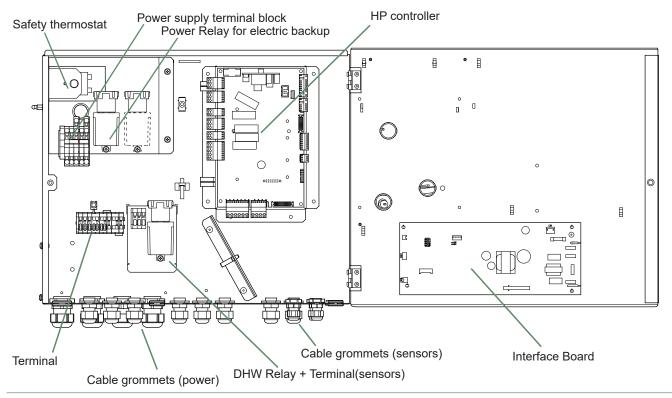


fig. 43 - Description of the hydraulic unit's electrical control box

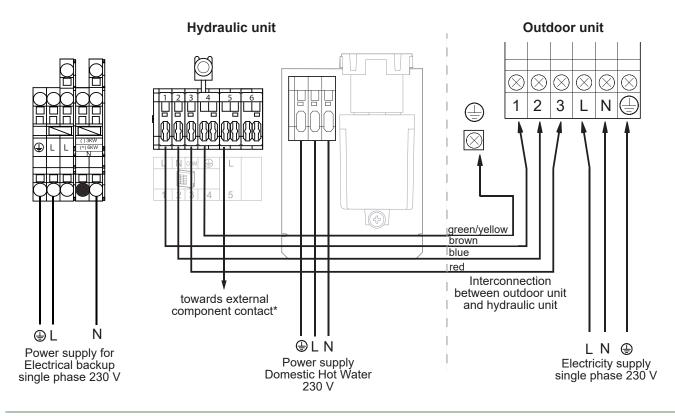
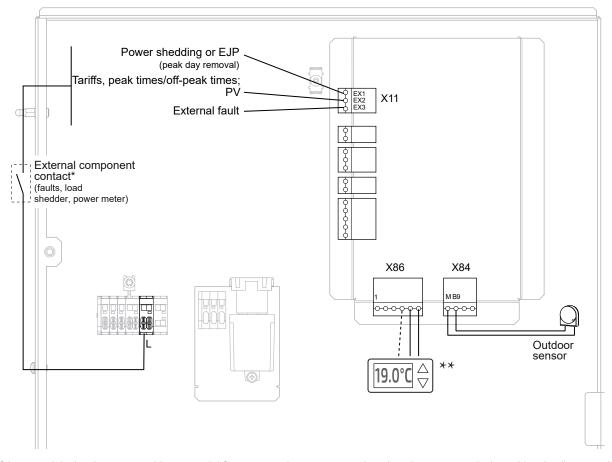


fig. 44 - Connection to terminal blocks and power relay

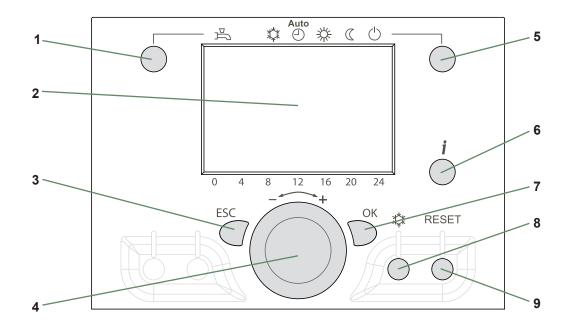


\* If the control device does not provide a potential-free contact, the contact must be relayed to create equivalent wiring. In all cases, please refer to the instruction manuals for the external components (load shedder, power meters) to create the wiring.

\*\* Option / The connection of terminal 3 of the room control unit is not mandatory (lighting of the room control unit).

fig. 45 - Connections on the heat pump controller (accessories and options)

► User interface



Ref.	Functions	- Definition of the functions
1	Selecting the DHW operation	- Start: Production of DHW in function of the timer programme.
	凸	- <b>Stop</b> : Production of the DHW stopped with antifreeze function of the domestic water active.
	OFF	- <b>Manual start button</b> : Press the DHW button for 3 s (switches from "reduced" to "comfort" until the DHW timer programme is switched again).
2	Digital display	- Check the operation, read the current temperature of the heating operation, or a possible fault.
		- View the settings.
3	"ESC" output	- Exit the menu.
4	Navigation and setting	- Setting the comfort temperature value.
		- Menu selection
		- Setting the parameters.
5	Selecting the heating operation	- $\overset{\text{Auto}}{O}$ Service heating according to the heating programme (automatic summer/winter switching).
		- 🗱 Permanent comfort temperature.
		- C Permanent reduced temperature.
		- 😃 "Stand-by" operation with antifreeze protection (provided that the electrical power supply of the heat pump is not interrupted).
6	Displaying information	- Miscellaneous information (see "Information display", page 64).
		- A Reading the error codes (see page 66).
		- 🦨 Information on maintenance, special operation.
7	Validation "OK"	- Enter the selected menu.
		- Validate the parameter settings.
		- Validate the comfort temperature value setting.
8	Selection of the Cooling mode*	- 🗱 Service cooling according to the heating programme (automatic summer/winter switching).
9	Reset (Press and relief)	<ul> <li>Reset the parameters and cancel the error messages.</li> <li>Do not use during normal operation</li> </ul>

\* according option

## Description of the display

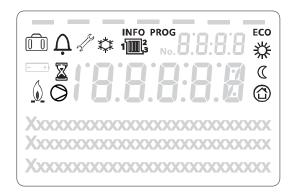


fig. 46 - User interface display

fig. 47 - Closing the display

lcons	Definitions
1 3	- Heating mode active with reference to the heating circuit.
*	- Heating in comfort mode.
Ø	- Heating in reduced mode.
	- Heating in "standby" mode (antifreeze).
<b>\$</b>	- Cooling mode active *.
	- Holiday function activated.
X	- Process in progress.
0	- Compressor operation.
$\mathbf{\hat{o}}$	- Burner operation *.
$\bigcap$	- Default message.
S.	- Maintenance, special operation
INFO	- Information level activated.
PROG	- Programming activated.
ECO	<ul> <li>ECO function activated (Heating stopped temporarily)</li> </ul>
828 ¢ 20.51 temperature ambiente	- Time / Parameter number / Setpoint value.
Interperature ambients	- Ambient temperature / Setpoint value.
20.50 temperature ambiante	- Setpoint information / Parameter information.
* according option	



The heat pump's operation is subject to the temperature control.

The heating circuit water temperature setpoint is adjusted according to the outdoor temperature.

If there are thermostatic valves on the installation, these must be fully open or set higher than the normal temperature setpoint.

## Setting

During the installation, the temperature control must be configured to suit the radiators and level of insulation of the dwelling.

The temperature control graphs (fig. 49, page 45) refer to a room temperature setpoint of 20°C.

The temperature control's gradient determines the impact of variations in the outdoor temperature on variations in the heating flow temperature.

The steeper the gradient, the more likely a slight reduction in the outdoor temperature will cause a significant increase in the water flow temperature in the heating circuit.

The temperature control off-set modifies the flow temperature of all graphs, without modifying the gradient (fig. 50, page 45).

Corrective actions to take in the case of discomfort are listed in the table (fig. 48, page 45).

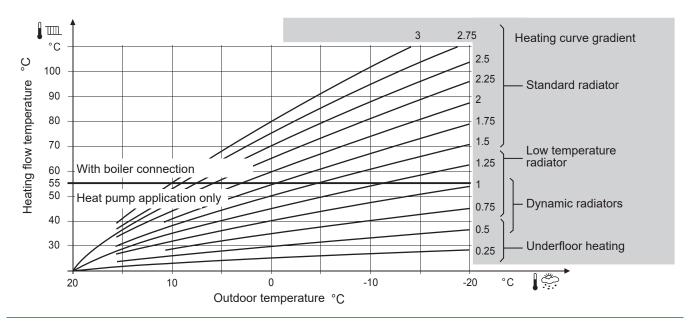


fig. 49 - Heating curve gradient (line 720)

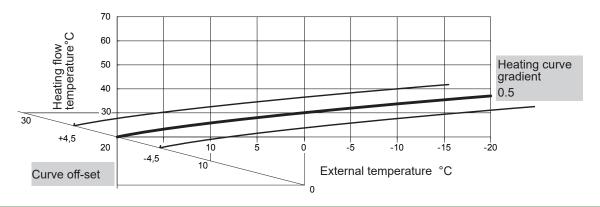


fig. 50 - Transferral of the heating curve (line 721)

	Sensations				_	Corrective actions on the temperature con			
in mild	weather		in cold v	weather		Gradient (line 720)	Off-set (line 721)		
500	Good	&	500	Good		No correction	No correction		
	Cold	&		Hot		+	+		
	Cold	&	500	Good	_	+	+		
	Cold	&		Cold	_	<ul> <li>No correction</li> </ul>	+		
500	Good	&		Hot	_	<ul> <li>▲</li> </ul>	No correction		
500	Good	&		Cold		*	No correction		
	Hot	&		Hot	_	<ul> <li>No correction</li> </ul>			
	Hot	&	500	Good	_	*			
	Hot	&		Cold	_	★			

fig. 48 - Corrective actions in case of discomfort

# Commissioning

- Close the installation's main circuit breaker.

Upon initial start-up (or in winter), to preheat the compressor, engage the installation's main circuit breaker (outdoor unit power supply) several hours before starting any tests.

- Press the heat pump's ON/OFF Switch.

To ensure that inputs EX1, EX2 and EX3 operate correctly: Check that the electricity supply's neutral phase polarity has been respected.

When the power is switched on and every time that the ON/OFF Switch is switched off and then switched on again, the outdoor unit will take approximately 4 minutes to start up, even if the setting is requesting heating.

The display can show error 370 when the appliance (re)starts. Do not be concerned, the communication between the outdoor and hydraulic unit will re-establish itself in a few moments.

If commissioning is done in cold weather (hydraulic temperature below 17°C), the electrical back-up is used alone to preheat the hydraulic circuit (no use of the EU). During the regulator initialisation phase, the display shows all the symbols and then "Data, update" and then "State heat pump".

- Make all the specific adjustments to the setting. (Installation configuration):

- Hold down the key  $\bigcirc$  for 3s and select the level of

access used with the aid of the knob.

- Confirm with the key  $\mathcal{D}$  .

- Parameter the heat pump's setting (Consult "List of function lines", page 49).

On commissioning (or the case of error 10), the electrical back-up heaters are liable to start up even if the outdoor temperature at the time is above the heaters' trigger temperature.

The regulating system uses an average initial outdoor temperature of 0°C and requires some time to update this temperature.

To avoid this situation, the sensor must be connected correctly. Re-initialise parameter 8703 (commissioning level, consumer diagnostic menu).

## ▶ PWM pump speed

The speed of the PWM circulator can be adjusted by adjusting **Models 5, 6 and 8** the following parameters from 70 to 100% :

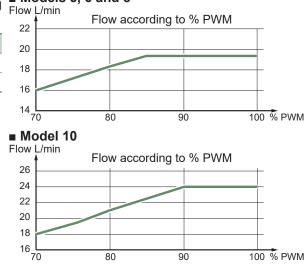
Presets (5700)	1	2	3	4
Parameter Heating speed	2793	2154	2154	2154
Parameter Cooling speed	2779	2127	2127	2127

Presets (parameter 5700) :

Prèset 1: 1 heating círcuit. Preset 2: 2 heating circuits.

Preset 3: Boiler backup, 1 heating circuit.

Preset 4: Boiler backup, 2 heating circuits.



### Silent mode

It's possible to reduce the noise emitted by the outdoor unit by reducing the operating power of the compressor.

### Silent mode setting

Adjust parameter **2907** to **50%**. The compressor power will be halved from **22:00** to **7:00** (parameters **3026** and **3027** / default values).

To guarantee the heat pump performance, the function is deactivated if the outdoor temperature is below 7 ° C.

### Configuring room thermostat (wireless)(option)

To configure the room thermostat and connect it to the appropriate heating zone:

- Hold down the presence key for more than 3 seconds. The room thermostat displays RU and a number flashes.
- Turn the wheel to choose the zone (1, 2).
- If the installation is fitted with 2 room thermostats,
- First connect one room thermostat and configure it in zone 2,
- Then connect the other room thermostat and configure it as default in zone 1.
- Hold down the presence key; the room thermostat displays "P1" and a flashing number. 1: Automatic recording: a correction of the setting with the button is adopted without any particular confirmation (timeout) or by pressing the mode key. 2: Recording with confirmation: a correction of the setting with the button is not adopted until the mode key is pressed.
- Press the presence key again; the room thermostat displays "P2" and a flashing number.
- 0: OFF: all the operating elements are engaged.
- 1: ON: the following operating elements are locked:

- Switching over the heating circuit's operating mode,

- Adjusting the comfort setting,

- Changing the operating level.

The room thermostat displays OFF for 3 seconds when a locked button is pressed.

### Configuring room control unit (wireless) (option)

During commissioning, after an initialisation period of approx. 3 minutes, the user's language must be set:

- Choose menu "Operator section".
- Choose language.
- Select the language (**English**, Deutsch, Français, Italiano, Nederlands, Español, Português, Dansk...).

#### In the case of 2 heating circuits,

- Choose the allocation of the room control unit (room appliance 1 or 2...) line 40\* (see page 49).
- According to the allocation selected check and, if necessary, modify the settings for lines 42\*, 44\*, 48\* (see page 49).

Line		Function	Setting range or display	Setting increment	Basic setting
40	I	Use as	Room appliance 1, 2, P, User interface 1, 2, P, Service appliance		Room appliance 1
		This line regulates the use of the room control unit. (lines 42, 44, 48).	Depending on how it is used, other	settings will be	necessary
42	I	Appliance allocation 1	Heating circuit 1, Heating circuit 1 & 2, Heating circuit 1 & P, All the heating circuits		Heating circuit 1
44	I	Operation HC2 (command HC2)	Commonly with HC1, Independent		Commonly with HC1
		This function enables you to choose whether you was a single zone.	vish the room thermostat (as an optio	on) to act on bot	h zones or just
48	I	Occupancy control switch function	Without, Heating circuit 1, Heating circuit 2, Common		

\* These parameter lines are only accessible from the room control unit.

<sup>-</sup> Press  $\mathcal{D}$ .



### General

Only the parameters accessible at the levels:

U - end user.

- I Commissioning
- S Engineering.

are described in this document.

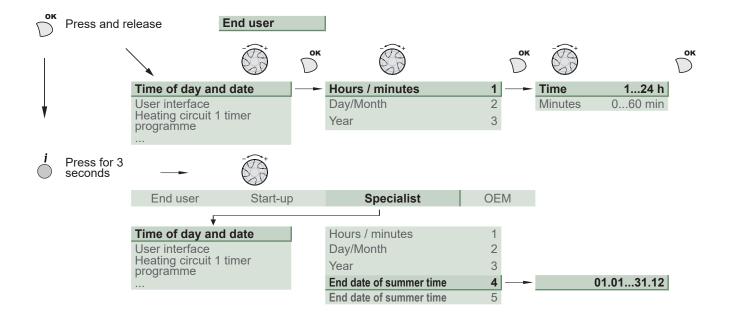
The access levels are specified in the second column of the table by means of the letters  ${\bf U}, \, {\bf I}$  and  ${\bf S}.$ 

The OEM parameters are not described and require a manufacturer access code.

### Setting parameters

- Selecting the desired level.
- Scroll the list of menus.
- Selecting the desired menu.
- Scroll the function lines.
- Selecting the desired line.
- Adjusting the parameter.
- Validate the setting by pressing **OK**.
- To return to the menu, press **ESC**.

If no setting is made for 8 minutes, the screen automatically returns to the basic display.



### ▼ Recommended settings for the parameters depending on the installation's emitters

		Very Low Temperature Radiators / Heating-cooling floor	Low temperature radiators	Dynamic radiators or fan-coil heaters	Classic temperature radiators
Heating curve	720 (CC1)	0.25 to 0.5	0.5 to 1.25	0.4 to 1.1	1.25 to 3
slope	<b>1020</b> (CC2)	0.25 10 0.5	0.010 1.20	0.4101.1	1.20 10 0
Curve	721 (CC1)	0	0	4	0
displacement	1021 (CC2)	0	0	7	0
Flow temp	740 (CC1)	Factory (17°C)	Factory (17°C)	30 or 35°C	Factory (17°C)
setpoint Min	1040 (CC2)		Tactory (17 C)	30 01 33 0	
Flow temp	741 (CC1)	50°C	Factory (60°C)	65°C	65°C
setpoint Max	1041 (CC2)	50 0		0.5 C	00 0
DHW charging time limitation	5030	Factory (90 min)	Factory (90 min)	40 min	Factory (90 min)

## List of function lines

Line		Function	Setting range or display	Setting increment	Basic setting
Time of	day a	and date			
1	U	Hours / Minutes	00:00 23:59	1	;
2	U	Day / Month	01.01 31.12	1	,
3	U	Year	1900 2099	1	
5	S	Start of Summer time (Day / Month)	01.01 31.12	1	25.03
6	S	End of Summer time (Day / Month)	01.01 31.12	1	25.10
		The change of hour will appear at 3:00 first Su	unday after the regulated date.		
Operato	or Sec	ction			
20	U	Language	English, Français, Italiano, Nede	rlands	English
22	S	Info	Temporary, Permanent		Temporary
26	S	Operation locking	On, Off		Off
27	S	Programming locking	Off, On		Off
28	I	Direct setting	Automatic storage, With confirmation		With confirmation
29	I	Temperature units Pressure units	°C, °F bar, psi		°C bar
44	I	Operation HC2	Jointly with HC1 Independently		Jointly with HC1
46	I	Operation HC3/P	Jointly with HC1 Independently		Jointly with HC1
70	S	Display software version			
Time pr	rograi	n heating / cooling, circuit 1			
500	U	Pre-selection (Day / Week)	Mon-Sun, Mon-Fri, Sat-Sun, Monday, Tuesday,		Mon-Sun
501	U	1 <sup>st</sup> phase On (start)	00:00:	10 min	6:00
502	U	1 <sup>st</sup> phase Off (end)	00:00:	10 min	22:00
503	U	2 <sup>nd</sup> phase On (start)	00:00:	10 min	;
504	U	2 <sup>nd</sup> phase Off (end)	00:00:	10 min	;
505	U	3 <sup>rd</sup> phase On (start)	00:00:	10 min	;
506	U	3 <sup>rd</sup> phase Off (end)	00:00:	10 min	;
		Default values, Circuit 1	No, Yes		

Yes + OK: The default values memorised in the regulator replace and cancel the customised heating programs. Your customised settings are therefore lost.

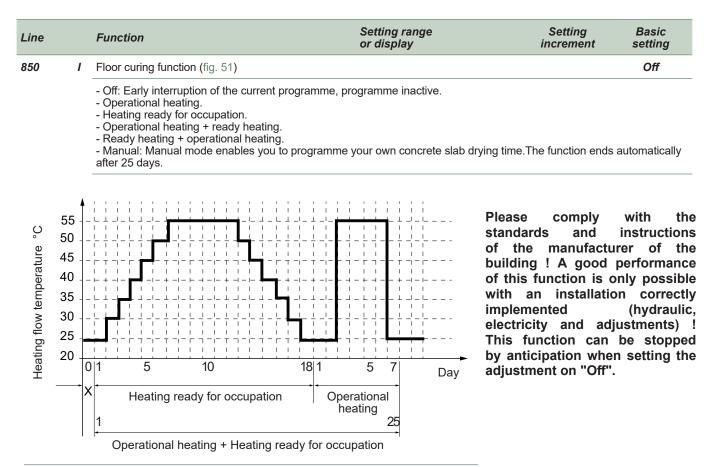
Line		Function	Setting range or display	Setting increment	Basic setting
Time pr	ograi	n heating / cooling, circuit 2			
		Only with the 2 <sup>nd</sup> circuit kit option.			
520	U	Pre-selection (Day / Week)	Mon-Sun, Mon-Fri, Sat-Sun, Monday, Tuesday,		Mon-Sur
521	U	1 <sup>st</sup> phase On (start)	00:00:	10 min	6:00
522	U	1 <sup>st</sup> phase Off (end)	00:00:	10 min	22:00
523	U	2 <sup>nd</sup> phase On (start)	00:00:	10 min	:
524	U	2 <sup>nd</sup> phase Off (end)	00:00:	10 min	:
525	U	3 <sup>rd</sup> phase On (start)	00:00:	10 min	:
526	U	3 <sup>rd</sup> phase Off (end)	00:00:	10 min	;
536	U	Default values, Circuit 2	No, Yes		No
		Yes + OK: The default values memorised Your customised settings are therefore los	in the regulator replace and cancel the cust st.	omised heating p	rograms.
Time pr	ogra	m 4 / DHW			
560	U	Pre-selection (Day / Week)	Mon-Sun, Mon-Fri, Sat-Sun, Monday, Tuesday,		Mon-Sui
561	U	1 <sup>st</sup> phase On (start)	00:00:	10 min	00:00
562	U	1 <sup>st</sup> phase Off (end)	00:00:	10 min	05:00
563	U	2 <sup>nd</sup> phase On (start)	00:00:	10 min	14:30
564	U	2 <sup>nd</sup> phase Off (end)	00:00:	10 min	17:00
565	U	3 <sup>rd</sup> phase On (start)	00:00:	10 min	;
566	U	3 <sup>rd</sup> phase Off (end)	00:00:	10 min	;
576	U	Default values	No, Yes		No
		Yes + OK: The default values memorised Your customised settings are therefore los	in the regulator replace and cancel the cust st.	omised heating p	rograms.
Holiday	s, he	ating circuit 1 (For the Holiday program	is active, the heating mode should be on	AUTO).	
641	U	Preselection	Period 1 to 8		Period 1
642	U	Period Start (Day / Month)	01.01 31.12	1	
643	U	Period End (Day / Month)	01.01 31.12	1	
648	U	Operating level	Frost protection, Reduced		Frost protectio
Holiday	s, he	ating circuit 2 (For the Holiday program	is active, the heating mode should be on	AUTO).	
		If the installation consists of 2 heating circ	uits (Only with the 2 <sup>nd</sup> circuit kit option).		
651	U	Preselection	Period 1 to 8		Period 1
652	U	Period Start (Day / Month)	01.01 31.12	1	
653	U	Period End (Day / Month)	01.01 31.12	1	

	· ·	,	
U	Operating level		Frost protection, Reduced

Frost protection

658

Line		Function	Setting range or display	Setting increment	Basic setting
Heating	y adju	stment, circuit 1			
710	U	Comfort setpoint	Reduced setpoint… Comfort setpoint maximum	0.5 °C	20 °C
712	U	Reduced setpoint	Frost protection setpoint… Comfort setpoint	0.5 °C	19 °C
714	U	Frost protection setpoint	4 °C Reduced setpoint	0.5 °C	8 °C
716	S	Comfort setpoint maximum	Comfort setpoint 35 °C	1 °C	28 °C
720	I	Heating curve slope (see fig. 49, page 45)	0.14	0.02	0.5
721	I	Off-set of the heating curve (see fig. 50, page 45)	-4.5 °C 4.5 °C	0.5 °C	0
730	Ι	Summer / Winter heating limits	8 °C 30 °C	0.5 °C	18 °C
		When the average of the Outdoor temperatures over heating (as an economy measure). During summer automatic mode.			
740	Ι	Flow temp setpoint min	8 °C Flow temp setpoint max	1 °C	17 °C
		(with dynamic radiator, adjust from 30 to 35°C)			
741	Ι	Flow temp setpoint max	Flow temp setpoint min 95 °C	1 °C	55 °C
		Floor heating system = 50 °C / Radiators = 65 °C. Important Note : Maximum temperature limitation	n is not a safety function as required	by ground heatin	g.
750	S	Room influence	1% 100%	1%	50%
		If the installation is fitted with a room thermostat: This function enables you to choose the ambient t If no value is entered, the setting is made based o If the parameter is set at 100%, the setting is only	n the temperature control.	<b>j</b> .	
760	S	Room temperature limitation	0.5 4 °C	0.5 °C	0.5 °C
		As soon as the room temperature = [Setpoint line (ex. 0.5 °C)] > 20.5 °C => The heat pump is stopp It restarts when the room temperature falls below	ed.		
780	S	Quick setback	Off, Down to reduced setpoint, Down to frost prot setpoint		Off
790	S	Optimum start control max (Early start to switch to the comfort setting.)	0 360 min	10 min	180 mir
791	S	Optimum stop control max (Early stop to switch from the comfort setting to the reduced setting.)	0 360 min	10 min	30 min
800	S	Reduced setpoint increase start	-30 10 °C,	1 °C	
801	S	Reduced setpoint increase end	-30 10 °C,	1 °C	-5 °C
830	S	Mixer valve boost	0 50 °C	1 °C	0 °C
834	S	Actuator running time	30 650 s	1 s	240 s





51	1	Floor curing setpoint manually (if line 850 = manual)	0 95 °C	1 °C	25 °C
		This function enables you to set the custom c The concrete slab-drying programme stops at		perature rema	ins fixed.
56	1	Floor curing day current	0 32		0
57	1	Floor curing day completed	0 32		0
00	S	Operating mode changeover	None, Protection mode, Reduced, Comfort, Automatic	1	Reduced
		Operating mode at end of concrete slab drying	g period		
ooling	circ	uit 1			
		If the installation is fitted with the cooling kit (C	Only with the cooling kit option).		
)1	U	Operating mode	Protection, Automatic, Reduced, Comfort		Protection
)2	U	Comfort cooling setpoint	5 40 °C	0.5 °C	24 °C
)3	U	Reduced setpoint	5 40°C		26 °C
08	1	Flow temp setp at OT° 25°C	6 35 °C	0.5 °C	20 °C
)9	1	Flow temp setp at OT° 35°C	6 35 °C	0.5 °C	16 °C
12	1	Cooling limit at OT°	, 8 35 °C	0.5 °C	24 °C
13	S	Lock time at end of heating / cooling	, 8 100	1 h	24 h
18	S	Summer comp start at OT°	20 50 °C	1 °C	26 °C
19	S	Summer comp end at OT°	20 50 °C	1 °C	40 °C
20	S	Summer comp setp increase	, 1 10 °C	1 °C	4 °C
23	S	Flow temp setp min OT° 25°C	6 35 °C	0.5 °C	18 °C

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Line		Function	Setting range or display	Setting increment	Basic setting
928	S	Room influence	, 1 100 %	1 %	80 %
		If the installation is fitted with a room thermostat: This function enables you to choose the ambient to If no value is entered, the setting is made based of If the parameter is set at 100%, the setting is only	n the temperature control.	J.	
932	S	Room temp limitation	, 0.5 4 °C	0.5 °C	0.5 °C
938	S	Mixing valve decrease	0 20 °C	1 °C	0 °C
941	S	Actuator running time	30 650 s	1 s	240 s
963	S	With primary controller / system pump	No, Yes		No*
		*Basic setting : 1 circuit = No ; 2 circuits = Yes.			
Heating	y adju	stment, Circuit 2			
		Only with the 2 <sup>nd</sup> circuit kit option (If the installation	n consists of 2 heating circuits).		
1010	U	Comfort setpoint	Reduced setpoint… Comfort setpoint maximum	0.5 °C	20 °C
1012	U	Reduced setpoint	Frost protection setpoint Comfort setpoint	0.5 °C	19 °C
1014	U	Frost protection setpoint	4 °C Reduced setpoint	0.5 °C	8 °C
1016	S	Comfort setpoint maximum	Comfort temp 35 °C	1 °C	28 °C
1020	I	Heating curve slope (see fig. 49, page 45)	0.14	0.02	0.5
1021	1	Off-set of the heating curve (fig. 50, page 45)	-4.5 4.5 °C	0.5 °C	0 °C
1030	Ι	Summer / Winter heating limits	8 30 °C	0.5 °C	18 °C
		When the average of the outdoor temperatures over heating (as an economy measure). During summer automatic mode.			
1040	I	Flow temp setpoint min	8 Flow temp setpoint max	1 °C	17 °C
		(with dynamic radiator, adjust from 30 to 35°C)			
1041	1	Flow temp setpoint max	Flow temp setpoint min 95 °C	1 °C	55 °C
		Floor heating system = 50 °C / Radiators = 65 °C. Important Note : Maximum temperature limitation	n is not a safety function as required l	by ground heatin	g.
1050	S	Room influence	1 % 100 %	1 %	50 %
		If the installation is fitted with a room thermostat: This function enables you to choose the ambient to If no value is entered, the setting is made based of If the parameter is set at 100%, the setting is only	n the temperature control.	J.	
1060	S	Room temperature limitation	0.5 4 °C	0.5 °C	0.5 °C
1060	S	Room temperature limitation As soon as the room temperature = [Setpoint line (ex. 0.5 °C)] > 20.5 °C => The heat pump is stopp It restarts when the room temperature falls below	<b>1010</b> (ex. 20°C) + Room temperature	e limitation setpo	int line <b>1060</b>
	S S	As soon as the room temperature = [Setpoint line (ex. 0.5 °C)] > 20.5 °C => The heat pump is stopp	<b>1010</b> (ex. 20°C) + Room temperature	e limitation setpo	int line <b>1060</b>
1080		As soon as the room temperature = [Setpoint line $(ex. 0.5 \degree C)$ ] > 20.5 $\degree C$ => The heat pump is stopp It restarts when the room temperature falls below	<b>1010</b> (ex. 20°C) + Room temperature ed. the setpoint (in the example, Room to Off, Down to reduced setpoint,	e limitation setpo	int line <b>1060</b> .0 °C).
1080	S	As soon as the room temperature = [Setpoint line (ex. $0.5$ °C)] > 20.5 °C => The heat pump is stopp It restarts when the room temperature falls below Quick setback	<b>1010</b> (ex. 20°C) + Room temperature ed. the setpoint (in the example, Room to Off, Down to reduced setpoint, Down to frost prot setpoint	e limitation setpo emperature < 20	int line <b>1060</b> .0 °C). <i>Off</i> 180 min
1080 1090 1091	S	As soon as the room temperature = [Setpoint line (ex. 0.5 °C)] > 20.5 °C => The heat pump is stopp It restarts when the room temperature falls below Quick setback Optimum start control max	<b>1010</b> (ex. 20°C) + Room temperature ed. the setpoint (in the example, Room to Off, Down to reduced setpoint, Down to frost prot setpoint 0 360 min	e limitation setpo emperature < 20 10 min	int line <b>1060</b> .0 °C). <i>Off</i>
1080 1090 1091 1100	S S S	As soon as the room temperature = [Setpoint line (ex. 0.5 °C)] > 20.5 °C => The heat pump is stopp It restarts when the room temperature falls below Quick setback Optimum start control max Optimum stop control max	<b>1010</b> (ex. 20°C) + Room temperature ed. the setpoint (in the example, Room to Off, Down to reduced setpoint, Down to frost prot setpoint 0 360 min 0 360 min	e limitation setpo emperature < 20 10 min 10 min	int line <b>1060</b> .0 °C). <i>Off</i> 180 min
1060 1080 1090 1091 1100 1101 1130	S S S S	As soon as the room temperature = [Setpoint line (ex. 0.5 °C)] > 20.5 °C => The heat pump is stopp It restarts when the room temperature falls below Quick setback Optimum start control max Optimum stop control max Reduced setpoint increase start	<b>1010</b> (ex. 20°C) + Room temperature ed. the setpoint (in the example, Room to Off, Down to reduced setpoint, Down to frost prot setpoint 0 360 min 0 360 min -30 10 °C,	e limitation setpo emperature < 20 10 min 10 min 1 °C	int line 1060 .0 °C). Off 180 min 30 min

Line		Function	Setting range or display	Setting increment	Basic setting
1150	1	Floor curing function (fig. 51, page 52)			Off
		<ul> <li>Off: Early interruption of the current program.</li> <li>Operational heating.</li> <li>Heating ready for occupation.</li> <li>Operational heating + ready heating.</li> <li>Ready heating + operational heating.</li> <li>Manual: Manual mode enables you to prograafter 25 days.</li> </ul>		The function end	s automaticall
151	I	Floor curing setpoint manually (if line 1150 = manual)	0 95 °C	1 °C	25 °C
		This function enables you to set the custom of The concrete slab-drying program stops auto		nperature remai	ns fixed.
1156	Ι	Floor curing day current	0 32		0
157	1	Floor curing day completed	0 32		0
1200	S	Operating mode changeover	None, Protection mode, Reduced, Comfort, Automatic		Reduced
		Operating mode at end of concrete slab dryin	ng period.		
Cooling	circ	uit 2			
		If the installation is fitted with the cooling kit (	Only with the cooling kit option).		
201	U	Operating mode	Protection, Automatic, Reduced, Comfort		Protection
202	U	Comfort cooling setpoint	17 40 °C	0.5 °C	24 °C
203	U	Reduced setpoint	5 40°C	0.5 °C	26 °C
208	Ι	Flow temp setp at OT° 25°C	6 35 °C	0.5 °C	20 °C
209	1	Flow temp setp at OT° 35°C	6 35 °C	0.5 °C	16 °C
212	Ι	Cooling limit at OT°	, 8 35 °C	0.5 °C	24 °C
213	S	Lock time at end of heating / cooling	, 8 100	1 h	24 h
218	S	Summer comp start at OT°	20 50 °C	1 °C	26 °C
219	S	Summer comp end at OT°	20 50 °C	1 °C	40 °C
220	S	Summer comp setp increase	, 1 10 °C	1 °C	4 °C
223	S	Flow temp setp min OT° 25°C	6 35 °C	0.5 °C	18 °C
1224	S	Flow temp setp min OT° 35°C	6 35 °C	0.5 °C	18 °C
228	S	Room influence	, 1 100 %	1 %	80 %
		If the installation is fitted with a room thermos This function enables you to choose the amb If no value is entered, the setting is made bas If the parameter is set at 100%, the setting is	ient temperature's influence on the setting sed on the temperature control.	l.	
232	S	Room temp limitation	, 0.5 4 °C	0.5 °C	0.5 °C
238	S	Mixing valve decrease	0 20 °C	1 °C	0 °C
1241	S	Actuator running time	30 650 s	1 s	240 s
263	S	With primary controller / system pump	No, Yes		No*

\*Basic setting : 1 circuit = No ; 2 circuits = Yes.

Line		Function	Setting range or display	Setting increment	Basic setting
Domes	tic ho	t water			
1600	U	Operating mode	Off, On, Eco		On
1610	U	Nominal setpoint	Reduced setpoint (line 1612) 65 °C	1	55 °C
		The backup electrical system is required to reach	n this level.		
1612	U	Reduced setting	8 °C Nominal setting (line 1610)	1	40 °C
1620	I	Release of DHW load	24h / day Heating circuit time programme Programme 4 / DHW Off-peak tariff (Off-peak) Programme 4 / DHW and Off-peak		Programme 4 / DHW
		24h / day: The temperature of the DHW is consta	antly maintained at the DHW comfort	setting.	
		Heating circuit time programme: The DHW is p (with 1 hour in advance when switched on).	produced according to the programm	ing for the ambie	ent temperature
		Programme 4 / DHW: The DHW programme is s	separate form the heating circuit prog	ramme.	
		Off-peak tariff* : The electrical backup heating is	s only authorised to operate during th	e off-peak perio	d.
		T'prog 4/DHW or low-tariff *: The electrical back peak.	kup heating is authorised to operate	during the comfo	ort period or off
		* - Connect the "Power Provider" contact to input I electric back-ups for the DHW tank are subject to DHW tank is only authorised during off-peak hours	the power supplier's tariffs. Switching	e of a day /night on the electric ba	contract, the ack-up for the
1640	1	Legionella function	Off, Periodically (depending line Fixed weekday (depending line s		Off
1641	Ι	Legionella function periodically	1 to 7	1 day	7
1642	S	Legionella function weekday	Monday, Tuesday,		Saturday
1644	S	Legionella funct time			
1645	S	Legionella funct setpoint	55 75 °C	1 °C	60 °C
1646	S	Legionella funct duration	2 360 min	1 min	60 min
1647	S	Legionella funct circ pump	Off, On		Off
1660	S	Circulating pump release	Time program 3/HCP, DHW relea Time program 4/DHW, Time prog		DHW release
Swimm	ing p	ool (Only with swimming pool kit option)			
2055	U	Setpoint solar heating	8 80 °C		26 °C
2056	U	Setpoint source heating	8 35 °C		22 °C
2057	S	Swi diff source heating	0.5 3 °C		0.5 °C
2065	S	Charging priority solar	Priority 1, Priority 2, Priority 3		Priority 1
2080	S	With solar integration	No, Yes		Yes
Primary	y cont	roller / system pump			
2127	1	Pump speed max system pump cooling	70 100 %	1 %	100 %
2154	Ι	Pump speed max system pump	70 100 %	1 %	100 %

Line		Function	Setting range or display	Setting increment	Basic setting
Heat pu	mp (F	1P)			
2779	Ι	Pump speed max condenser pump cooling mode	70 100 %	1 %	100 %
2793	I	Pump speed max condenser pump	70 100 %	1 %	100 %
2803	S	Overrun time cond pump	8 600 s	1 s	240s
2843	S	Compressor off time min	0 120 min	1 min	8 min
2844	S	Switch-off temp max	8 100 °C	1 °C	75 °C
2862	S	Locking time stage 2 / mod	0 40 min	1 min	5 min
2873	S	Compressor mod run time	10 600 s	1 s	240 s
2882	S	Release integr electric flow	0 500 °Cmin	1 °Cmin	100 °Cmin
2884	S	Release el flow below OT Electrical release - start-up with outdoor temperature	-30 30 °C		2 °C
2886	S	Compensation heat deficit	Off, On, Only with floor curing fct		Off
2907	S	Silent mode power max	, 1 100 %	1 %	
2916	S	Max setpoint HP DHW charg	8 80 °C	1 °C	
2920	S	With electrical utility lock (EX1) ( <i>fig. 45, page 39</i> )	Locked (Blocked on standby), Released		Released
		Released : HP = ON _ Back-up DHW = off _ 1 <sup>st</sup> Locked (Blocked on standby) : HP = off _ Back Boiler = ON	back-up HP = off 2 <sup>nd</sup> back-up HI -up DHW = off 1 <sup>st</sup> back-up HP =	P = off _ Boiler = off _ 2 <sup>nd</sup> back-u	ON p HP = off _
3026	S	Silent mode on	00:00:	10 min	22:00
3027	S	Silent mode off	00:00:	10 min	07:00
3028	S	Silent mode speed incr start	-50 50 °C	1 °C	8 °C
3029	S	Silent mode speed incr end	-50 50 °C	1 °C	7 °C
Energy	mete	r			
3095>	3110	: Not used			
3113	U	Energy brought in		Kwh	
		<b>Cumulation of total consumed electrical energy</b> Electrical energy consumed = Electrical energy abselectrical backup and / or DHW electrical backup (i	sorbed by outdoor unit + electric en	nergy absorbed b	y the heating
3121>	3123	3 : Not used			
3124	U	Energy brought in heating 1 (N - 1)		Kwh	
		Energy brought in DHW 1		Kwh	
3125	U	Energy brought in DHW 1			
	U U	Energy brought in cooling 1		Kwh	
3126	U			Kwh	
3126 3128>	U	Energy brought in cooling 1		Kwh	
3126 3128> 3131	U • 3130	Energy brought in cooling 1			
3126 3128> 3131 3132	U • 3130 U	Energy brought in cooling 1 D : Not used Energy brought in heating 2 (N - 2)		Kwh	
3126 3128> 3131 3132 3133	U 3130 U U U U	Energy brought in cooling 1 D: Not used Energy brought in heating 2 (N - 2) Energy brought in DHW 2		Kwh Kwh	
3126 3128> 3131 3132 3133 3135>	U 3130 U U U U	Energy brought in cooling 1 D: Not used Energy brought in heating 2 (N - 2) Energy brought in DHW 2 Energy brought in cooling 2		Kwh Kwh	
3131 3132 3133	U 3130 U U U 3137	Energy brought in cooling 1 D : Not used Energy brought in heating 2 (N - 2) Energy brought in DHW 2 Energy brought in cooling 2 Y : Not used		Kwh Kwh Kwh	

3142 --> 3144 : Not used

Note: "Energy" Counters increment as of 1 July each year.

			Setting range	Setting	Basic
Line		Function	or display	increment	setting
3145	U	Energy brought in heating 4 (N - 4)		Kwh	
3146	U	Energy brought in DHW 4		Kwh	
3147	U	Energy brought in cooling 4		Kwh	
3149>	> 3151	1 : Not used			
3152	U	Energy brought in heating 5 (N - 5)		Kwh	
3153	U	Energy brought in DHW 5		Kwh	
3154	U	Energy brought in cooling 5		Kwh	
3156>	> 3158	3 : Not used			
3159	U	Energy brought in heating 6 (N - 6)		Kwh	
3160	U	Energy brought in DHW 6		Kwh	
3161	U	Energy brought in cooling 6		Kwh	
3163>	> 3165	5 : Not used			
3166	U	Energy brought in heating 7 (N - 7)		Kwh	
3167	U	Energy brought in DHW 7		Kwh	
3168	U	Energy brought in cooling 7		Kwh	
3170>	> 3172	2 : Not used			
3173	U	Energy brought in heating 8 (N - 8)		Kwh	
3174	U	Energy brought in DHW 8		Kwh	
3175	U	Energy brought in cooling 8		Kwh	
3177>	> 3179	) : Not used			
3180	U	Energy brought in heating 9 (N - 9)		Kwh	
3181	U	Energy brought in DHW 9		Kwh	
3182	U	Energy brought in cooling 9		Kwh	
3184>	> 3186	3 : Not used			
3187	U	Energy brought in heating 10 (N - 10)		Kwh	
3188	U	Energy brought in DHW 10		Kwh	
3189	U	Energy brought in cooling 10		Kwh	
3190	S	Reset fixed day storage	No, Yes		No
		Reset the historical counters (1 to 10). The	general counter (parameter 31	13) is not reset.	
3197	S	Compressor electrical power	0.160	0.1	See table below

#### Set the parameter 3197 according to the outdoor unit

Heat Pump	Outdoor unit	Parameter 3197			
Model 5	WOYA060KLT	1.59			
Model 6	WOYA060KLT	1.9			
Model 8	WOYA080KLT	2.13			
Model 10	WOYA100KLT	3.4			

3264 --> 3267 : Not used

Line		Function	Setting range or display	Setting increment	Basic setting
Additio	nal ge	enerator (Boiler connection)			
3692	S	With DHW charging	Locked, Substitute, Complement, Instantly		Substitute
		<ul> <li>DHW Instantly: When DHW request, the HI primary return temperature is over 55 °C.</li> <li>DHW Substitute: If the outdoor temperature minutes at least. The HP operating time can be activate then.</li> </ul>	e is above 2 °C, the operation of the HF	vwhen DHW requ	lest last 5
3700	S	Release below outdoor temperature	-50 50 °C	1 °C	2 °C
3701	S	Release above outdoor temperature	-50 50 °C	1 °C	
3705	S	Overrun time	0 120 min	1 min	20 min
3720	S	Switching integral (for boiler relief)	0 500 °Cmin	1 °Cmin	100 °Cmin
3723	S	Locking time	1 120 min	1 min	30 min
Domes	tic ho	ot water (DHW)			
5024	S	Switching diff	0 20 °C	1 °C	7 °C
5030	S	Charging time limitation	10 600 min	10 min	90 min
		(with dynamic radiator, adjust 40 min)			
5055	S	Recooling temp	8 95 °C	1 °C	65 °C
5057	S	Recooling collector	Off, Summer, Always		Summer
5061	S	Electric immersion heater release	24h / day, Release of DHW, Programme 4 / DHW		Release of DHW
5093	S	With solar integration	No, Yes		Yes
nstalla	tion c	configuration			
5700	Ι	Pre-setting	1,2,3, 9	1	1
		This control enables you to choose one of the various configurations are detailed in the secti - Pre-setting 1: 1 heating circuit with or without - Pre-setting 2: 2 heating circuits with or without - Pre-setting 3: Boiler connection and 1 heatin - Pre-setting 4: Boiler connection and 2 heatin - Pre-setting 5 and more: Not used.	on: "Installation Configurations". t electrical back-up, with DHW tank. ut electrical back-up, with DHW tank. g circuit and DHW tank.	ns. The hydraulic	layouts for the
5710	S	Heating circuit 1	Off, On		On
5711	S	Cooling circuit 1	Off, 4-pipe system cooling, 2-pipe system cooling		Off
		Set the parameter to "2-pipe system cooling	" with the cooling kit.		
5715	S	Heating circuit 2	Off, On		On
5716	S	Cooling circuit 2	Off, 4-pipe system cooling, 2-pipe system cooling		Off
		Set the parameter to <b>"2-pipe system cooling</b> If the installation consists of 2 heating circuits.			
5731	S	DHW controlling element Q3	No charging request, Charging pump, Diverting valve		Diverting valve
	S	Output el imm heater K6	0.1 99 kW		1.5 kW
5740			W		
5740		5740 = Value of the DHW electrical backup - k			
5740 5806	I	Type el imm heater flow	1 : 3-stage, 2 : 2-stage excluding, 3 : 2-stage complementary, 4 : Modulating UX		3 : 2-stage complementa

Without electrical backup = 0 ; Single phase electrical backup (Factory setting) = 3 ; 3-phase electrical backup = 9

Line		Function	Setting range or display	Setting increment	Basic setting
5813	S	Output el imm heater K26	0.199		3 kW
		Without electrical backup = 0 ; Single phase Single phase electrical backup 6 kW (Facto		skup = 0	
5950	S	Function input H1 (Connector X86, terminals	s B1 & M)		None
		0: None, 1: Op'mode change zones+DHW, 2 4: Op'mode changeover zone 1, 5: Op'mode 8: Error/alarm message, 9: Consumer reque 13: Release swi pool solar, 14: Operating le 17: Operating level HC3, 18: Room thermos 21: DHW flow switch, 24: Pulse count, 26: Dew 35: Status info suppl source, 36: Charg prio 45: Ventilation switch 3, 50: Flow measurem 54: Pressure measurement 10V, 55: Humidi 60: Temp measurement 10V, 61: Air quality	e changeover zone 2, 6: Op'mode cha est VK1, 10: Consumer request VK2, vel DHW, 15: Operating level HC1, 10 stat HC1, 19: Room thermostat HC2, 2 'point monitor, 27: Flow temp setp incr h DHW sol fuel boil, 43: Ventilation swi tent Hz, 51: Consumer request VK1 1 ty measurement 10V, 56: Room temp	ingeover zone 3, 11: Release swi pool s 5: Operating level HC2 20: Room thermostat l ygro, 30: Swi-on comma tch 1, 44: Ventilation s 0V, 52: Consumer rec	source heat, 2, HC3, and HP stage switch 2, quest VK2 10 <sup>1</sup>
5953	S	Input value 1 H1	01000		0
5954	S	Function value 1 H1	-100 500		0
5955	S	Input value 2 H1	0 1000		10
5956	S	Function value 2 H1	-100 500		100
5960	S	Function input H3 (Connector X86, terminals	s B2 & M)		None
		<ul><li>13: Release swi pool solar, 14: Operating let</li><li>17: Operating level HC3, 18: Room thermos</li></ul>	stat HC1, 19: Room thermostat HC2, 2	6: Operating level HC2 20: Room thermostat I	<u>2,</u> HC3,
		13: Release swi pool solar, 14: Operating le	vel DHW, <b>15:</b> Operating level HC1, <b>10</b> stat HC1, <b>19:</b> Room thermostat HC2, 2 point monitor, <b>27:</b> Flow temp setp incr h DHW sol fuel boil, <b>43:</b> Ventilation swi nent Hz, <b>51:</b> Consumer request VK1 1 ty measurement 10V, <b>56:</b> Room temp	5: Operating level HC2 20: Room thermostat l ygro, 30: Swi-on comma tch 1, 44: Ventilation s 0V, 52: Consumer rec	2, HC3, and HP stage <sup>-</sup> switch 2, juest VK2 10\
5963	S	<ol> <li>Release swi pool solar, 14: Operating let</li> <li>Operating level HC3, 18: Room thermos</li> <li>DHW flow switch, 24: Pulse count, 26: Dew</li> <li>Status info suppl source, 36: Charg prio</li> <li>Ventilation switch 3, 50: Flow measurem</li> <li>Pressure measurement 10V, 55: Humidi</li> </ol>	vel DHW, <b>15:</b> Operating level HC1, <b>10</b> stat HC1, <b>19:</b> Room thermostat HC2, 2 point monitor, <b>27:</b> Flow temp setp incr h DHW sol fuel boil, <b>43:</b> Ventilation swi nent Hz, <b>51:</b> Consumer request VK1 1 ty measurement 10V, <b>56:</b> Room temp	5: Operating level HC2 20: Room thermostat l ygro, 30: Swi-on comma tch 1, 44: Ventilation s 0V, 52: Consumer rec	2, HC3, and HP stage <sup>-</sup> switch 2, juest VK2 10\
	S	<ol> <li>Release swi pool solar, 14: Operating let</li> <li>Operating level HC3, 18: Room thermos</li> <li>DHW flow switch, 24: Pulse count, 26: Dew</li> <li>Status info suppl source, 36: Charg prio</li> <li>Ventilation switch 3, 50: Flow measurem</li> <li>Pressure measurement 10V, 55: Humidi</li> <li>Temp measurement 10V, 61: Air quality</li> </ol>	vel DHW, <b>15:</b> Operating level HC1, <b>16</b> tat HC1, <b>19:</b> Room thermostat HC2, 2 point monitor, <b>27:</b> Flow temp setp incr h DHW sol fuel boil, <b>43:</b> Ventilation swi nent Hz, <b>51:</b> Consumer request VK1 1 ty measurement 10V, <b>56:</b> Room temp measurement 10V	5: Operating level HC2 20: Room thermostat l ygro, 30: Swi-on comma tch 1, 44: Ventilation s 0V, 52: Consumer rec	2, HC3, and HP stage 5 switch 2, quest VK2 10 <sup>\</sup> rement 10V,
5964		<ul> <li>13: Release swi pool solar, 14: Operating let</li> <li>17: Operating level HC3, 18: Room thermoss</li> <li>21: DHW flow switch, 24: Pulse count, 26: Dew</li> <li>35: Status info suppl source, 36: Charg prio</li> <li>45: Ventilation switch 3, 50: Flow measurem</li> <li>54: Pressure measurement 10V, 55: Humidi</li> <li>60: Temp measurement 10V, 61: Air quality</li> <li>Input value 1 H3</li> </ul>	vel DHW, <b>15</b> : Operating level HC1, <b>16</b> stat HC1, <b>19</b> : Room thermostat HC2, 2 point monitor, <b>27</b> : Flow temp setp incr h DHW sol fuel boil, <b>43</b> : Ventilation swi nent Hz, <b>51</b> : Consumer request VK1 1 ty measurement 10V, <b>56</b> : Room temp measurement 10V 01000	5: Operating level HC2 20: Room thermostat l ygro, 30: Swi-on comma tch 1, 44: Ventilation s 0V, 52: Consumer rec	2, HC3, and HP stage 5 switch 2, guest VK2 10 <sup>v</sup> irement 10V, <b>0</b>
5964 5965	S	<ul> <li>13: Release swi pool solar, 14: Operating let</li> <li>17: Operating level HC3, 18: Room thermoss</li> <li>21: DHW flow switch, 24: Pulse count, 26: Dew</li> <li>35: Status info suppl source, 36: Charg priot</li> <li>45: Ventilation switch 3, 50: Flow measurem</li> <li>54: Pressure measurement 10V, 55: Humidi</li> <li>60: Temp measurement 10V, 61: Air quality</li> <li>Input value 1 H3</li> <li>Function value 1 H3</li> </ul>	vel DHW, <b>15</b> : Operating level HC1, <b>16</b> stat HC1, <b>19</b> : Room thermostat HC2, 2 point monitor, <b>27</b> : Flow temp setp incr h DHW sol fuel boil, <b>43</b> : Ventilation swi tent Hz, <b>51</b> : Consumer request VK1 1 ty measurement 10V, <b>56</b> : Room temp measurement 10V 01000 -100 500	5: Operating level HC2 20: Room thermostat l ygro, 30: Swi-on comma tch 1, 44: Ventilation s 0V, 52: Consumer rec	2, HC3, and HP stage 1 switch 2, juest VK2 10 irement 10V, 0 0
5963 5964 5965 5966 5980	S	<ul> <li>13: Release swi pool solar, 14: Operating let 17: Operating level HC3, 18: Room thermoss 21: DHW flow switch, 24: Pulse count, 26: Dew 35: Status info suppl source, 36: Charg prio 45: Ventilation switch 3, 50: Flow measurement 10V, 55: Humidi 60: Temp measurement 10V, 61: Air quality in Input value 1 H3</li> <li>Function value 1 H3</li> <li>Input value 2 H3</li> </ul>	vel DHW, <b>15:</b> Operating level HC1, <b>16</b> stat HC1, <b>19:</b> Room thermostat HC2, 2 point monitor, <b>27:</b> Flow temp setp incr h DHW sol fuel boil, <b>43:</b> Ventilation swi nent Hz, <b>51:</b> Consumer request VK1 1 ty measurement 10V, <b>56:</b> Room temp measurement 10V 01000 -100 500 0 1000	5: Operating level HC2 20: Room thermostat l ygro, 30: Swi-on comma tch 1, 44: Ventilation s 0V, 52: Consumer rec	2, HC3, and HP stage 7 switch 2, guest VK2 10V, irement 10V, 0 0 10
5964 5965 5966	S S S	<ul> <li>13: Release swi pool solar, 14: Operating let 17: Operating level HC3, 18: Room thermoss 21: DHW flow switch, 24: Pulse count, 26: Dew 35: Status info suppl source, 36: Charg prio 45: Ventilation switch 3, 50: Flow measurem 54: Pressure measurement 10V, 55: Humidi 60: Temp measurement 10V, 61: Air quality 1 Input value 1 H3</li> <li>Function value 1 H3</li> <li>Function value 2 H3</li> <li>Function value 2 H3</li> </ul>	vel DHW, <b>15</b> : Operating level HC1, <b>16</b> tat HC1, <b>19</b> : Room thermostat HC2, 3 point monitor, <b>27</b> : Flow temp setp incr h DHW sol fuel boil, <b>43</b> : Ventilation swi nent Hz, <b>51</b> : Consumer request VK1 1 ty measurement 10V, <b>56</b> : Room temp measurement 10V 01000 -100500 01000 -100500 tariff E5, <b>4</b> : Overload source E14, <b>5</b> : F onsumers E24, <b>8</b> : Manual defrost E17 switch E9, <b>13</b> : High-pressure switch E ision E21, <b>18</b> : Pressure diff defrost E27	Coperating level HC2     Common thermostat I     ygro, 30: Swi-on comma     tch 1, 44: Ventilation s     0V, 52: Consumer rec     10V, 59: Flow measu     Pressure switch source     7, 9: Common fault HF     10, 14: Overload com     28, 19: Pres sw source	2, HC3, and HP stage 7 switch 2, guest VK2 10\ irement 10V, 0 0 10 100 Electrical utility lock E e E26, P E20, pressor 1 E11 e int circ E29,
5964 5965 5966 5980	S S S	<ul> <li>13: Release swi pool solar, 14: Operating let 17: Operating level HC3, 18: Room thermoss 21: DHW flow switch, 24: Pulse count, 26: Dew 35: Status info suppl source, 36: Charg prio 45: Ventilation switch 3, 50: Flow measurem 54: Pressure measurement 10V, 55: Humidi 60: Temp measurement 10V, 61: Air quality 10</li> <li>Input value 1 H3</li> <li>Function value 1 H3</li> <li>Function value 2 H3</li> <li>Function input EX1</li> <li>0: None, 1: Electrical utility lock E6, 2: Low-16: Flow switch source E15, 7: Flow switch correspondent to the supervised status for the supervised st</li></ul>	vel DHW, <b>15</b> : Operating level HC1, <b>16</b> tat HC1, <b>19</b> : Room thermostat HC2, 3 point monitor, <b>27</b> : Flow temp setp incr h DHW sol fuel boil, <b>43</b> : Ventilation swi nent Hz, <b>51</b> : Consumer request VK1 1 ty measurement 10V, <b>56</b> : Room temp measurement 10V 01000 -100500 01000 -100500 tariff E5, <b>4</b> : Overload source E14, <b>5</b> : F onsumers E24, <b>8</b> : Manual defrost E17 switch E9, <b>13</b> : High-pressure switch E ision E21, <b>18</b> : Pressure diff defrost E27	3: Operating level HC2 20: Room thermostat I ygro, 30: Swi-on comma tch 1, 44: Ventilation s 0V, 52: Consumer rec 0 10V, 59: Flow measu Pressure switch source 7, 9: Common fault HF 10, 14: Overload com 28, 19: Pres sw source 9 mode change HCs, 2 )	2, HC3, and HP stage <sup>-</sup> switch 2, guest VK2 10\ irement 10V, 0 0 10 100 Electrical utility lock E e E26, P E20, pressor 1 E1 <sup>-</sup> e int circ E29,
5964 5965 5966 5980	S S S	<ul> <li>13: Release swi pool solar, 14: Operating let 17: Operating level HC3, 18: Room thermoss 21: DHW flow switch, 24: Pulse count, 26: Dew 35: Status info suppl source, 36: Charg prio 45: Ventilation switch 3, 50: Flow measurement 54: Pressure measurement 10V, 55: Humidi 60: Temp measurement 10V, 61: Air quality 1 Input value 1 H3</li> <li>Function value 1 H3</li> <li>Function value 2 H3</li> <li>Function input EX1</li> <li>0: None, 1: Electrical utility lock E6, 2: Low-16: Flow switch source E15, 7: Flow switch cat 10: Fault soft starter E25, 12: Low-pressure 15: Error/alarm message, 16: Mains supervise 20: Flow sworce int circ E30, 21: Smart get 20: Flow sworce int circ E30, 21: Smart get 20: Flow sworce int circ E30, 21: Smart get 20: Flow sworce int circ E30, 21: Smart get 20: Flow sworce int circ E30, 21: Smart get 20: Flow sworce int circ E30, 21: Smart get 20: Flow sworce int circ E30, 21: Smart get 20: Flow sworce int circ E30, 21: Smart get 20: Flow sword sword</li></ul>	vel DHW, <b>15</b> : Operating level HC1, <b>16</b> stat HC1, <b>19</b> : Room thermostat HC2, 2 point monitor, <b>27</b> : Flow temp setp incr h DHW sol fuel boil, <b>43</b> : Ventilation swi nent Hz, <b>51</b> : Consumer request VK1 1 ty measurement 10V, <b>56</b> : Room temp measurement 10V 01000 -100500 0 1000 -100500 tariff E5, <b>4</b> : Overload source E14, <b>5</b> : F onsumers E24, <b>8</b> : Manual defrost E17 switch E9, <b>13</b> : High-pressure switch E ision E21, <b>18</b> : Pressure diff defrost E2 prid E61, <b>22</b> : Smart grid E62, <b>25</b> : Opto Normally-closed contact (NC	3: Operating level HC2 20: Room thermostat I ygro, 30: Swi-on comma tch 1, 44: Ventilation s 0V, 52: Consumer rec 0 10V, 59: Flow measu Pressure switch source 7, 9: Common fault HF 10, 14: Overload com 28, 19: Pres sw source 9 mode change HCs, 2 )	2, HC3, and HP stage <sup>-</sup> switch 2, juest VK2 10V, rement 10V, 0 0 10 100 Electrical utility lock E e E26, P E20, pressor 1 E1 <sup>-</sup> e E26, P E20, pressor 1 E1 <sup>-</sup> e int circ E29, 26: DHW pusl
5964 5965 5966	S S S S	<ul> <li>13: Release swi pool solar, 14: Operating let 17: Operating level HC3, 18: Room thermoss 21: DHW flow switch, 24: Pulse count, 26: Dew 35: Status info suppl source, 36: Charg prio 45: Ventilation switch 3, 50: Flow measurement 54: Pressure measurement 10V, 55: Humidi 60: Temp measurement 10V, 61: Air quality 10</li> <li>Input value 1 H3</li> <li>Function value 1 H3</li> <li>Function value 2 H3</li> <li>Function input EX1</li> <li>O: None, 1: Electrical utility lock E6, 2: Low-16: Flow switch source E15, 7: Flow switch cat 10: Fault soft starter E25, 12: Low-pressure 15: Error/alarm message, 16: Mains supervi 20: Flow sw source int circ E30, 21: Smart g</li> </ul>	vel DHW, <b>15</b> : Operating level HC1, <b>16</b> tat HC1, <b>19</b> : Room thermostat HC2, 3 point monitor, <b>27</b> : Flow temp setp incr h DHW sol fuel boil, <b>43</b> : Ventilation swi nent Hz, <b>51</b> : Consumer request VK1 1 ty measurement 10V, <b>56</b> : Room temp measurement 10V 01000 -100500 01000 -100500 01000 -100500 tariff E5, <b>4</b> : Overload source E14, <b>5</b> : F onsumers E24, <b>8</b> : Manual defrost E17 switch E9, <b>13</b> : High-pressure switch E ision E21, <b>18</b> : Pressure diff defrost E2 grid E61, <b>22</b> : Smart grid E62, <b>25</b> : Opto Normally-closed contact (NC Normally-opened contact (NC Normally-opened contact (NC Normally-pressure switch E ision E21, <b>18</b> : Pressure diff defrost E17 switch E9, <b>13</b> : High-pressure switch E forsumers E24, <b>8</b> : Manual defrost E17 switch E9, <b>13</b> : High-pressure switch E ision E21, <b>18</b> : Pressure diff defrost E17 switch E9, <b>13</b> : High-pressure switch E ision E21, <b>18</b> : Pressure diff defrost E17	Common fault HF: 20: Room thermostat I gro, 30: Swi-on commatch 1, 44: Ventilation s 0V, 52: Consumer records 10V, 59: Flow measure 10V, 59: Flow measure 20: 10V, 59: Flow measure 20: 10V, 59: Flow measure 20: 100, 14: Overload common fault HF: 10, 14: 0verload common fault HF	2, HC3, and HP stage 7 switch 2, juest VK2 10V, rement 10V, 0 0 10 100 Electrical utility lock E e E26, 2 E20, pressor 1 E11 e int circ E29, 26: DHW pusl NO Low-tariff E e E26, 2 E20, pressor 1 E11 e int circ E29, 2 E20, pressor 1 E11 e int circ E29,
5964 5965 5966 5980 5981	S S S S	<ul> <li>13: Release swi pool solar, 14: Operating let 17: Operating level HC3, 18: Room thermoss 21: DHW flow switch, 24: Pulse count, 26: Dew 35: Status info suppl source, 36: Charg prio 45: Ventilation switch 3, 50: Flow measurement 54: Pressure measurement 10V, 61: Air quality 1 Input value 1 H3</li> <li>Function value 1 H3</li> <li>Function value 2 H3</li> <li>Function input EX1</li> <li>0: None, 1: Electrical utility lock E6, 2: Low-16: Flow switch source E15, 7: Flow switch cat 10: Fault soft starter E25, 12: Low-pressure 15: Error/alarm message, 16: Mains supervi 20: Flow sw source int circ E30, 21: Smart g</li> <li>Contact type input EX1</li> <li>Function input EX2</li> <li>0: None, 1: Electrical utility lock E6, 2: Low-16: Flow switch source E15, 7: Flow switch cat 10: Fault soft starter E25, 12: Low-pressure 15: Error/alarm message, 16: Mains supervi 20: Flow sw source int circ E30, 21: Smart g</li> <li>Contact type input EX1</li> <li>Function input EX2</li> <li>0: None, 1: Electrical utility lock E6, 2: Low-16: Flow switch source E15, 7: Flow switch cat 10: Fault soft starter E25, 12: Low-pressure 15: Error/alarm message, 16: Mains supervi 20: Flow switch source E15, 7: Flow switch cat 10: Fault soft starter E25, 12: Low-pressure 15: Error/alarm message, 16: Mains supervi 20: None, 1: Electrical utility lock E6, 2: Low-16: Flow switch source E15, 7: Flow switch cat 10: Fault soft starter E25, 12: Low-pressure E15: Error/alarm message, 16: Mains supervi 20: Flow switch source E15, 7: Flow switch cat 10: Fault soft starter E25, 12: Low-pressure E15: Error/alarm message, 16: Mains supervi 21: Smart 22: Smart 21: Smart 2</li></ul>	vel DHW, <b>15</b> : Operating level HC1, <b>16</b> tat HC1, <b>19</b> : Room thermostat HC2, 3 point monitor, <b>27</b> : Flow temp setp incr h DHW sol fuel boil, <b>43</b> : Ventilation swi nent Hz, <b>51</b> : Consumer request VK1 1 ty measurement 10V, <b>56</b> : Room temp measurement 10V 01000 -100500 01000 -100500 01000 -100500 tariff E5, <b>4</b> : Overload source E14, <b>5</b> : F onsumers E24, <b>8</b> : Manual defrost E17 switch E9, <b>13</b> : High-pressure switch E ision E21, <b>18</b> : Pressure diff defrost E2 grid E61, <b>22</b> : Smart grid E62, <b>25</b> : Opto Normally-closed contact (NC Normally-opened contact (NC Normally-opened contact (NC Normally-pressure switch E ision E21, <b>18</b> : Pressure diff defrost E17 switch E9, <b>13</b> : High-pressure switch E forsumers E24, <b>8</b> : Manual defrost E17 switch E9, <b>13</b> : High-pressure switch E ision E21, <b>18</b> : Pressure diff defrost E17 switch E9, <b>13</b> : High-pressure switch E ision E21, <b>18</b> : Pressure diff defrost E17	S: Operating level HC2 20: Room thermostat I ygro, 30: Swi-on comma tch 1, 44: Ventilation s 0V, 52: Consumer rec 0 10V, 59: Flow measu Pressure switch source 7, 9: Common fault HF 10, 14: Overload com 28, 19: Pres sw source 9 mode change HCs, 2 ) Characteristic sectors (a) State Sector sectors (b) Sector sectors (c) Sector sectors (	2, HC3, and HP stage <sup>-</sup> switch 2, juest VK2 10V, rement 10V, 0 0 10 100 Electrical utility lock E e E26, 2 E20, pressor 1 E1 <sup>-</sup> e int circ E29, 2 E20, pressor 1 E1 <sup>-</sup> e int circ E29,

Line		Function	Setting range or display	Setting increment	Basic setting
6098	S	Readjustm collector sensor	-20 20 °C	0.1 °C	0 °C
6100	S	Readjustm outdoor sensor	-3 3 °C	0.1 °C	0 °C
6117	S	Central setp compensation	1 100°C	1 °C	5 °C
120	S	Frost protection plant	On, Off		On
201	S	Reset sensors	No, Yes		No
205	S	Reset to default parameters	No, Yes		No
220	S	Software version (RVS)	0 99		
300	S	Info 1 OEM	0 65535		
301	S	Info 2 OEM	0 65535		
.PB sys	stem				
600	S	Device address	0 16		1
rror					
5710	U	Reset Defaut relais	No, Yes		No
5711	U	Reset HP	No, Yes		No
5800	S	History 1	Time, Date, Error code		
5802	S	History 2	Time, Date, Error code		
6804	S	History 3	Time, Date, Error code		
806	S	History 4	Time, Date, Error code		
808	S	History 5	Time, Date, Error code		
810	S	History 6	Time, Date, Error code		
812	S	History 7	Time, Date, Error code		
6814	S	History 8	Time, Date, Error code		
816	S	History 9	Time, Date, Error code		
6818	S	History 10	Time, Date, Error code		
lainten	nance	/ special regime			
070	S	HP interval	, 1 240	1 month	
7071	S	HP time since maint Reset ? (no, yes)	0 240	1 month	0
7073	S	Cur starts compr1/hrs run (since the 6 last weeks) Reset ? (no, yes)	0 12		0
7141	U	Emergency operation	Off, On		Off
		Off: Heat pump functions normally (with boosters if On: Heat pump uses the electric boost system or th Use the "On" position only in Assist mode or Test m	ne boiler connection.		
142	S	Emergency operating function type	Manual, Automatic		Manual
		Manual: Emergency mode is not active when a fau Automatic: Emergency mode is active when a fault In "Automatic" position, the energy cost can be one	occurs (Emergency mode = ON).		
150	1	Simulation outdoor temp	-50 50 °C	0.5	
202	S	Commissioning heat pump	Off, On		Off
7207	S	Output selection heat pump modulating	0 100 %	1 %	0 %
208	S	Output selection speed Q9	0 100 %	1 %	

Line		Function	Setting range or display	Setting increment	Basic setting
Inputs	/ outp	outs test			
7700	1	Relay test			No test
		This consists of instructing the regulator's relays or the relays are working and that the cabling is correc / See "Designation of terminals of the control board	ct (Check that each appliance in th		
		<b>0:</b> No test, <b>1:</b> Everything is on STOP, <b>2:</b> Relay output <b>3:</b> Relay output QX2 : Electrical back-up (1st stage <b>4:</b> Relay output QX3 : Electrical back-up (2nd stage <b>5:</b> Relay output QX4 : DHW distribution valve, <b>6:</b> R <b>8:</b> Relay output QX31 : Heat circ mix valve open Y1 (o <b>10:</b> Relay output QX33 : heat pump CC1 if 2 circuit <b>12:</b> Relay output QX35 : Swimming pool distribution va <b>15:</b> Relay output QX23 module 1, <b>16:</b> Relay output <b>18:</b> Relay output QX23 module 2, <b>19-21</b> : Not used	) or Boiler connection distribution e) or Boiler connection contact, elay output QX5 : DHW Electrical r control pilot-wire), <b>9:</b> Relay output ts (mixed circuit, the less hot), <b>11:</b> alve, <b>13:</b> Relay output QX21 module QX21 module 2, <b>17:</b> Relay output	valve, back-up, <b>7:</b> Relay QX32 : Heat circ mix Relay output QX34 1, <b>14:</b> Relay output	output QX6 , valve close Y2 4,
		The display shows the "Key" symbol. Pressing the Warning: The component being tested is received the test of t		t the test.	
7710	1	Output UX1 test (Not used)	0 100%	1	
7716	I	Output UX2 test (PWM pump signal)	0 100%	1	
7722	1	Digital output DO2 (Not used)	Off, On		Off
7723	1	Heat pump D3 (Not used)	Off, On		Off
7724	1	Outputs test UX3 ("Inverter" command)	0 100 %		
7725	1	Voltage value U4 (Ux3) (Not used)	0 10 v		
7804	1	Sensor temperature BX1 (HP flow temperature)	-28 350 °C		
7805	I	Sensor temperature BX2 (HP return temperature)	-28 350 °C		
7806	I	Sensor temperature BX3 (DHW temperature)	-28 350 °C		
7807	I	Sensor temperature BX4 (Outdoor temperature)	-28 350 °C		
7830	1	Sensor temperature BX21 module 1 (Not used)	-28 350 °C		
7831	I	Sensor temperature BX22 module 1 (Not used)	-28 350 °C		
7832	1	Sensor temperature BX21 module 2 (Not used)	-28 350 °C		
7833	I	Sensor temperature BX22 module 2 (Not used)	-28 350 °C		
7858	1	Input signal H3	None, Closed (ooo), Open (), Pulse, Frequency Hz, Voltage V	/	None
7911	1	Input EX1 (Power shedding)	0, 230 V		
7912	I	Input EX2 (Tariffs day/night)	0, 230 V		
7913	1	Input EX3 (External fault)	0, 230 V		
State					
8000	1	State heating circuit 1			
8001	1	State heating circuit 2			
8003	1	State DHW			
8004	1	State cooling circuit 1			
8006	1	State heat pump			
8007	1	State solar			
8010	1	State buffer			
8011	1	State swimming pool			
8022	1	State supplementary source			

*I* State cooling circuit 2

8025

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Line		Function	Setting range or display	Setting Basic increment setting
Genera	tor di	agnosis		
8400	1	Compressor 1	Off, On	Off
8402	1	Electrical resistance flow 1	Off, On	Off
8403	1	Electrical resistance flow 2	Off, On	Off
8406	1	Condenser pump	Off, On	Off
8407	S	Speed condenser pump	0100%	
3410	U	Return temp HP	0 140 °C	
		Setpoint (flow) HP		
3412	U	Flow temp HP	0 140 °C	
		Setpoint (flow) HP		
3413	U	Compressor modulation	0 100%	
3414	1	Modulation electric flow	0 100%	
3425	S	Temp diff condensor	-50 140 °C	
3450	S	Hours run compressor 1	00:00	
3454	S	Locking time Heat Pump Reset ? (no, yes)	0 2730 h	
3455	S	Counter number of locks HP Reset ? (no, yes)	0 65535	
8456	S	Hours run electrical flow Reset ? (no, yes)	0 2730 h	
8457	S	Start counter electrical flow Reset ? (no, yes)	0 65535	
3458	I	State smart grid	Draw disabled, Draw free, Draw wish, Draw forced	Draw free
8460	1	Heat pump throughput	0 65535 l/min	
Diagnos	stics	consumers		
8700	U	Outdoor temperature	-50 50 °C	
3701	U	Outdoor temp min Reset ? (no, yes)	-50 50 °C	50 °C
3702	U	Outdoor temp max Reset ? (no, yes)	-50 50 °C	-50 °C
8703	I	Outdoor temp attenuated Reset ? (no, yes)	-50 50 °C	
		This is the average of the outdoor temperature This value is used for automatic Summer / Wi	e over a 24-hour period. nter switchover (line 730).	
8704	1	Outdoor temp composite	-50 50 °C	
		The mixed outdoor temperature is a combinat temperature calculated by the regulator. This	ion of the current outdoor temperature value is used for calculating the initial	e and the average outdoor temperature.
8730	1	Heating circuit pump, circuit 1	Off, On	Off
8731	I	Mixer valve HC1 open	Off, On	Off
732	I	Mixer valve HC1 closed	Off, On	Off
740	U	Room temperature 1	0 50 °C	
		Room setting 1		20 °C
8743	U	Flow temperature 1	0 140 °C	
		Flow temperature setpoint 1		
8749	I	Room thermostat 1	No demand, Demand	No deman

Line		Function	Setting range or display	Setting increment	Basic setting
8756	U	Cooling flow temperature 1	0 140 °C		
		Cooling flow temperature setpoint 1			
8820	I	DHW pump	Off, On		Off
8821	I	El imm heater DHW	Off, On		Off
8830	U	DHW (domestic hot water) temperature	0 140 °C		
		DHW temperature setpoint			50 °C
8832	I	DHW temp 2	0 140 °C		
8840	S	Hours run DHW pump	0 2730 h		
8841	S	Start counter DHW pump	0 199999		
8842	S	Hours run electric DHW	0 2730 h		
8843	S	Start counter electric DHW	0 65535		
8950	I	Common flow temperature	0 140 °C		
		Common flow temperature setpoint			
8957	I	Common flow setpoint, Refrigerant	0 140 °C		
9005	Ι	Water pressure 1	-100 500 bar		
9006	I	Water pressure 2	-100 500 bar		
9009	I	Water pressure 3	-100 500 bar		
9010	1	Measurement room temp 1	050 °C		
9011	1	Measurement room temp 2	0 50 °C		
9031	Ι	Relay output QX1	Off, On		On
9032	1	Relay output QX2	Off, On		On
9033	1	Relay output QX3	Off, On		On
9034	1	Relay output QX4	Off, On		Off
9035	1	Relay output QX5	Off, On		Off

## Information display

Various data can be displayed by pressing the  $\stackrel{\prime}{\bigcirc}$  button.

Depending on the type of unit, configuration and operating state, some of the info lines listed below may not appear.

- Possible error messages from the error code list (see table, page 66).
- Possible service messages from the maintenance code list.
- Possible special mode messages.

- Various data (see below).

Designation	Line
Floor drying current setpoint.	-
Current drying day.	-
Terminated drying days.	-
State heat pump.	8006
State supplementary source.	8022
State DHW.	8003
State swimming pool.	8011
State heating circuit 1.	8000
State heating circuit 2.	8001
State cooling circuit 1.	8004
Outdoor temperature.	8700
Room temperature 1.	0740
Room setpoint 1.	8740
Flow temperature 1.	8743
Flow temperature setpoint1.	
Room temperature 2.	9770
Room setpoint 2.	8770
Flow temperature 2.	8773
Flow temperature setpoint 2.	0113
DHW (domestic hot water) temperature.	8830
Heat pump return temperature.	8410
Setpoint (return) HP.	
Heat pump flow temperature.	0.140
Setpoint (flow) HP.	8412
Swimming pool temperature.	8000
Swimming pool temperature setpoint.	8900
Minimum remaining stop time for compressor 1.	-
Minimum remaining running time for compressor 1.	-



# 양 Fault Diagnosis

Depending on whether the fault comes from the outdoor unit or the hydraulic unit, the fault may be indicated by the digital display or the LED on the interface cards.

## Faults in the Hydraulic Unit

Faults or breakdowns on the hydraulic unit are indicated by the display on the user interface.

The display shows the  $\triangle$  symbol.

Press the  $\bigcirc$  key for more details on the origin of the fault.

When the error has been resolved, the faults are re-initialised at zero automatically.

### Hydraulic unit: Fault visible on the digital display.

Error	Designation	Probable causes	Proposed actions	
10	Outside sensor			
32	Flow sensor 2		Check the concerts wiring	
33	Flow sensor HP	Short-circuit.		
44	Return sensor HP	<ul> <li>Unplugged or disconnected sensor.</li> <li>Faulty sensor.</li> </ul>	Check the sensor's wiring.	
50	DHW sensor 1	Other fault.	Replace the sensor.	
60	Room sensor 1			
65	Room sensor 2			
83	BSB, short circuit	Wiring problem (between the sensor or remote control, display and controller).	Check the wiring.	
127	Legionella temp	Anti-legionella temp setpoint not reached.	Check the wiring of the DHW backup / boiler connection.	
212	Internal comm failure	Unplugged or disconnected sensor.	Check the sensor's wiring.	
369	External	External safety triggered EX3 ( <i>fig. 45, page 39</i> ).	-	
370	Thermodynamic source	See details page 67.	-	
441	BX31 (Temperature sensor 2)		Check the sensor's wiring.	
442	BX32 no function	Short-circuit.		
443	BX33 no function	<ul> <li>Unplugged or disconnected sensor.</li> <li>Faulty sensor.</li> </ul>	Replace the sensor.	
444	BX34 (Swimming pool return temperature)	Other fault.		
516	Heat pump missing	Loss of connection between controller and HP.	Check the wiring between X60 and the interface board ( <i>fig. 58, page 78</i> ).	

Before performing any maintenance, make sure that all power supplies have been cut off.



Stored energy: after cutting off the power supplies, wait for 10 minutes before accessing the internal parts of the equipment. Frost protection is not available when the heat pump is not powered up.



## PWM circulator signals

Off	The pump does not work, no electrical power.
Green On	The pump works normally.
Green/Red blink	Circulation pump operation in "alert" mode (under unusual conditions such as: dry running, motor overload due to impurities in the water, etc.).
Red blink	Operating error due to a persistent external fault (abnormal voltage/current, external pump blockage, reverse flow, etc.). Circulation pump stops. The circulation pump restarts once the issue is resolved.
Red On	Operating error / Permanent shutdown. Circulation pump replacement.

## ► Faults in the outdoor unit

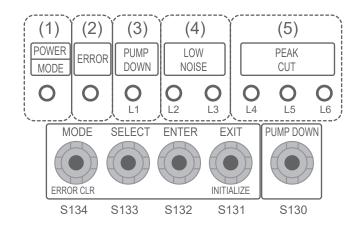
### ■ Hydraulic unit: Flashing of the diode visible on the interface board.

_	Interface	Board		Error designation (model 10)			
Error	LED Green	LED Red	<i>Error designation (models 5, 6 and 8)</i>				
11	1	1	Serial commu	inication error			
23	2	3	Combina	tion Error			
32	3	2	UART commu	nications error			
42	4	2	Hydraulic unit heat-exc	change thermistor error			
62	6	2	Outdoor unit n	nain PCB error			
63	6	3	-	Inverter error			
65	6	5	Outdoor un	it IPM error			
71	7	1	Discharge thermistor error				
72	7	2	Compressor thermistor error				
70	7	3	-	Heat-exchange thermistor error (centre)			
73	7	3	Heat-exchange thermistor error (outlet)	Heat-exchange thermistor error (outlet)			
74	7	4	Outdoor the	rmistor error			
77	7	7	-	Heat sink thermistor error (P.F.C.)			
78	7	8	Expansion valve thermistor error				
84	8	4	Current sensor error				
86	8	6	Pressure sensor error / Pressure switch error				
94	9	4	Current tripped (permanent stoppage)				
95	9	5	Detection of compressor position error (permanent stoppage)	Compressor motor control error (permanent stoppage)			
97	9	7	Outdoor unit fan motor error				
A1	10	1	Discharge temperature protection (permanent stoppage)				
A3	10	3	Compressor temperature protection (permanent stoppage)				
A5	10	5	Low pressure abnormal	Pressure error			
AC	10	12	-	Outdoor unit radiator temperature error			

### ▼ Outdoor Unit : model 10

When an error occurs:

- The LED "ERROR" (2) blinks.
- Press once on the switch "ENTER" (S132).
- The LED blinks several times depending on the error's type (see below).



Error		Out	door l	Jnit Bo	bard		Error designation	
Enor	(L1)	(L2)	(L3)	(L4)	(L5)	(L6)	Error designation	
11	1	1	0	0	•	•	Serial communication error after operation	
	1	1	ο	•	ο	ο	Serial communication error during operation	
23	2	3	0	ο	ο	•	Different combinations used by indoor and outdoor units	
62	6	2	0	ο	ο	•	Outdoor unit main PCB error	
63	6	3	0	ο	ο	•	Inverter error	
05	6	5	0	0	•	•	Outdoor unit IPM error	
65	6	5	0	ο	ο	•	IPM board temperature error	
71	7	1	0	0	0	•	Discharge thermistor error	
72	7	2	0	ο	ο	•	Compressor thermistor error	
70	7	3	0	0	•	0	Heat-exchange thermistor (intermediate) error.	
73   7   3   0   0   •   Heat-exchange thermistor (outlet) error.		Heat-exchange thermistor (outlet) error.						
74	7	4	0	ο	ο	•	Outdoor thermistor error	
77	7	7	0	ο	ο	•	Outdoor unit heat sink temp. thermistor error	
78	7	8	0	ο	ο	•	Expansion valve thermistor error	
84	8	4	0	ο	ο	•	Current sensor error	
	8	6	0	•	ο	ο	Pressure switch error	
86	8	6	0	•	• O Pressure sensor error			
94	9	4	0	0	0	•	Trip detection	
95	9	5	0	0	0	•	Detection of compressor position error Compressor start up error	
97	9	7	0	0	•	•	Outdoor unit fan1 motor error	
A1	10	1	0	0	0	•	Discharge temperature protection	
A3	10	3	0	0	0	•	Compressor temperature protection	
A5	10	5	0	0	0	•	Low pressure abnormal	
AC	10	12	0	0	•	•	Outdoor unit radiator temperature error	
o : LED Off ; • : LED on								

o : LED Off ; ● : LED on

Before performing any maintenance, make sure that all power supplies have been cut off. Stored energy: after cutting off the power supplies,



### Hydraulic checks

If frequent refills are required it is absolutely essential that you check for any leaks. If refilling and a pressure reset are necessary, check what type of fluid was used initially.

Recommended filling pressure: between 1 and 2 bar (the exact filling pressure is determined by the water pressure in the installation).

### Periodically,

- Check the expansion circuit pressure (pre-inflation of 1 bar) and the correct operation of the safety valve.
- Check the safety valve on the cold water supply inlet. Make it operate as advised by the manufacturer. The safety valve must be operated regularly to remove scale deposits and verify that it is not blocked.
- Check the shut-off.
- Check the correct operation of the distribution valve.

## Maintenance of the DHW tank

Maintenance on the tank must be carried out annually (frequency may vary according to water hardness).

- Emptying the hot water tank
- Remove the front panel from the hydraulic unit.
- Close the cold water inlet into the tank.
- Connect a pipe on the drain valve of the water tank drain valve (ref. 1) for discharging water to the sewer. The discharge pipe must be kept open in the open air.
- Open a hot water tap and open the water tank drain valve (ref. 1).
  - Descaling
- Empty the water tank.
- Remove the cowl from the electrical backup (ref. 2).
- Disconnect the electrical backup.
- Disconnect the ACI.
- Remove the electrical backup (ref. 3).
- Descale the exchanger to maintain performance.
- Remove any scale deposits that may have accumulated in the tank. It is best to leave any scale sticking to the sides of the tank: this forms a protective layer.
- Gently remove any scale deposits on the thermowell. Do not use any metal objects or chemical or abrasive products.
- Replace the electrical backup's gasket (ref. 4) each time it is dismantled.
- Reinstall the electrical backup and tighten alternate nuts in rotation.
- Reconnect the electrical backup.

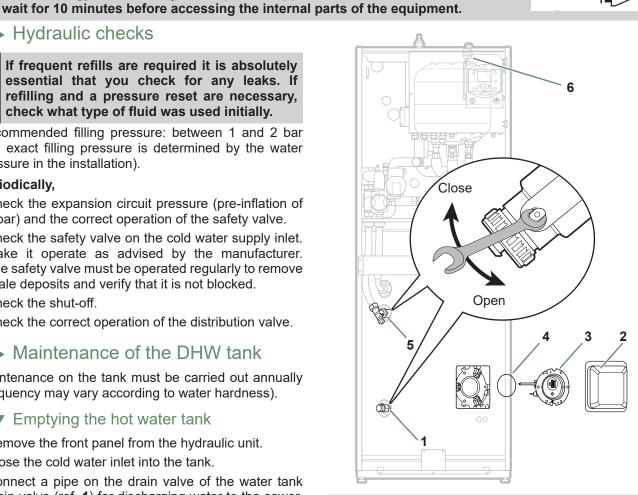


fig. 52 - Emptying the hydraulic unit and/or Domestic hot water tank

- Reconnect the ACI.
- Replace the cowl on the electrical backup.

## Outdoor unit checks

- Remove any dust from the exchanger, if necessary, while making sure not to damage the blades.
- Straighten the blades using a comb.
- Check that there is nothing blocking the air flow.
- Check the fan.
- Verify that condensate drain is not obstructed.

### Refrigeration circuit checks

- Check there are no leaks (connections, valves...).

## Electrical circuit checks

- Check the connections and re-tighten if necessary.
- Check the state of the cables and plates.
- ACI light: During normal operation, this light flashes.

# Other maintenance

## Emptying the hydraulic unit

- Remove the front panel from the HP.
- Place the distribution valve in the middle position.
- Open the drain valve (ref. 5).
- Open the hydraulic unit's manual bleeder valve (ref. 6).
- Open the installation's bleeder valve(s).

## Distribution valve

Ensure the distribution valve is fitted in the correct direction:

- Channel **AB**: Outlet to the hydraulic unit.
- Channel **A** open: Return from DHW tank.
- Channel B open: Return from the heating circuit.

### ACI check

- Check polarity
- Check voltage: With the appliance powered on, the voltage value must be positive and lie between +10 and +13 V DC.

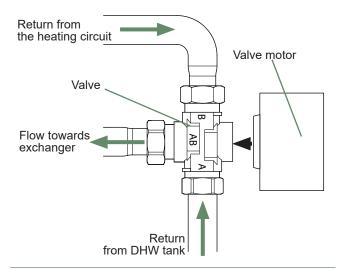
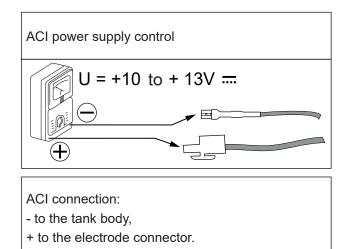
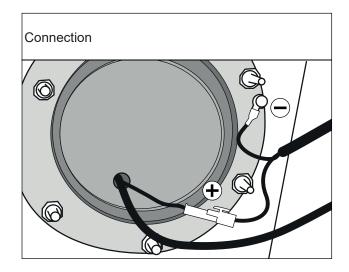


fig. 53 - Mounting the distribution valve







# Appendix

## Filling the installation with gas

This operation is reserved for installers familiar with the legislation for handling refrigerants.

Creating a vacuum with a calibrated vacuum pump is essential (see APPENDIX 1).

Never use equipment used previously with any refrigerant other than a HFC.

Only remove the refrigeration circuit caps when performing the refrigeration connections.

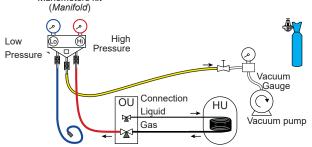
### If the outdoor temperature is below +10°C

- You must use the triple evacuation method (see APPENDIX 2).
- We recommend installing a dehydrator filter (and this is highly recommended if the outdoor temperature is below +5°C).

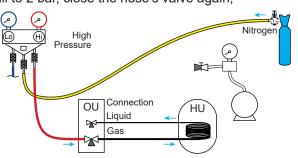
### APPENDIX 2

### **Triple Evacuation Method**

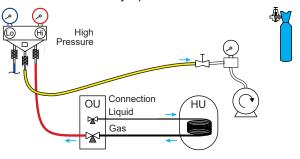
- Connect the *Manifold* high-pressure hose to the filling hole (gas connection). A valve must be fitted to the vacuum pump's hose so you can shut it off.
- a) Create a vacuum until the desired value is reached and maintain this value for 30 mins (see table in APPENDIX 1), Manometers kit



**b)** Switch off the vacuum pump, close the valve at the end of the service hose (yellow), connect this hose to the expansion valve on the nitrogen bottle, fill to 2 bar, close the hose's valve again,



**c)** Connect this hose to the vacuum pump again, switch it on and slowly open the hose's valve.



d) Repeat this operation at least three times.

<u>Remember:</u> performing these operations using refrigerant is strictly prohibited.

### APPENDIX 1

## Method for calibrating and checking a vacuum pump

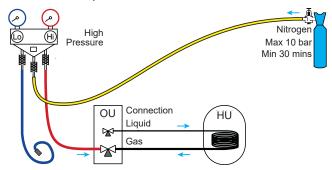
- Check the vacuum pump's oil level.
- Connect the vacuum pump to the vacuum gauge as shown in the diagram.
- Pump down for 3 minutes.
- After 3 minutes, the pump reaches its threshold vacuum limit and the vacuum gauge's needle stops moving.
- Compare the obtained pressure value against the table of values. Depending on the temperature, this pressure should be lower than that shown in the table.

=> If this is not the case, replace the gasket, hose or pump.

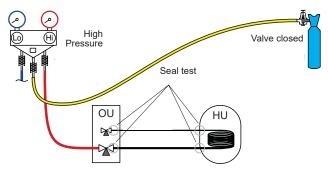
T°C	5°C <t<10°c< th=""><th>10°C<t<15°c< th=""><th>15°C &lt; T</th></t<15°c<></th></t<10°c<>	10°C <t<15°c< th=""><th>15°C &lt; T</th></t<15°c<>	15°C < T
Pmax - bar - mbar	0.009 9	0.015 15	0.020 20

#### Seal test

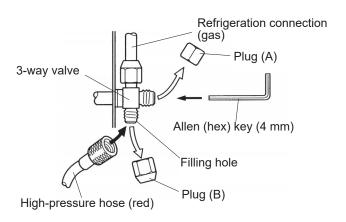
- Remove the protective plug (**B**) from the filling hole (*Schrader*) in the gas valve (large diameter).
- Connect the high pressure hose from the *Manifold* to the filling hole (fig. 55).
- Connect the nitrogen bottle to the *Manifold* (only use dehydrated nitrogen type U).
- Fill the refrigeration circuit with nitrogen to maximum 10 bar (gas-condenser-liquid connection system).
- Maintain this pressure in the circuit for 30 minutes.



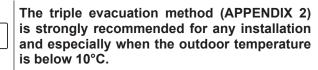
- If a pressure drop occurs, bring it back down to 1 bar and look for leaks with a leak detector, repair and repeat the test.



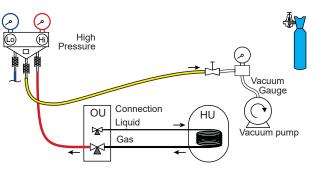
- Once the pressure is steady and there are no leaks, empty the nitrogen by leaving the pressure above atmospheric pressure (between 0.2 and 0.4 bar).



#### Creating a vacuum



- If necessary, calibrate the manometers(s) of the *Manifold* to 0 bar. Adjust the vacuum gauge to the atmospheric pressure (≈ 1013 mbar).
- Connect the vacuum pump to the *Manifold*. Connect a vacuum gauge if the vacuum pump is not equipped with one.



- Create a vacuum until the residual pressure\* in the circuit falls below the value given in the following table (\* measured with the vacuum gauge).

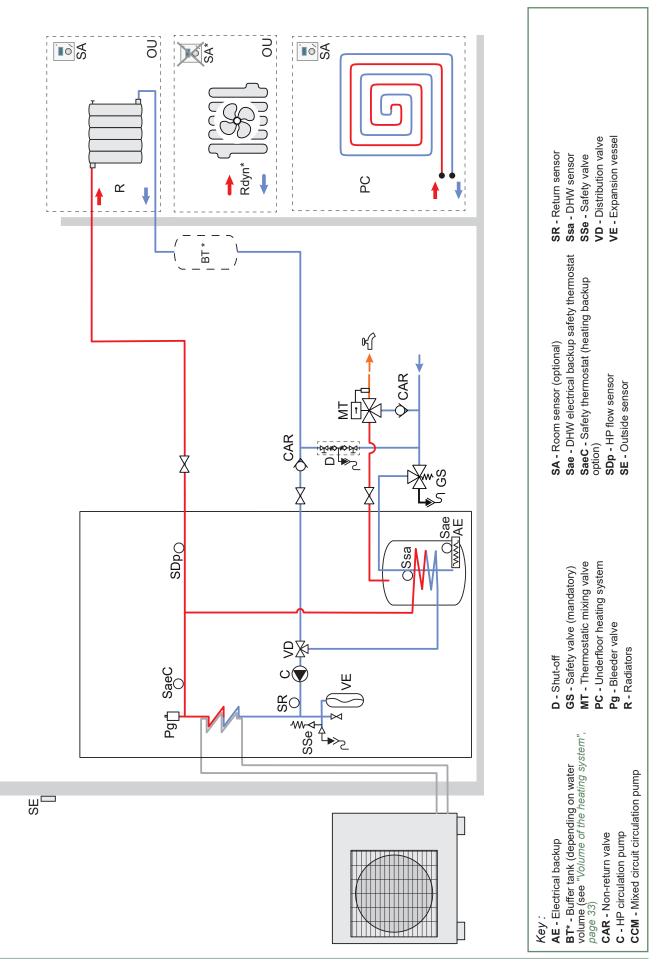
T°C	5°C <t<10°c< th=""><th>10°C<t<15°c< th=""><th>15°C &lt; T</th></t<15°c<></th></t<10°c<>	10°C <t<15°c< th=""><th>15°C &lt; T</th></t<15°c<>	15°C < T
Pmax - bar - mbar	0.009 9	0.015 15	0.020 20

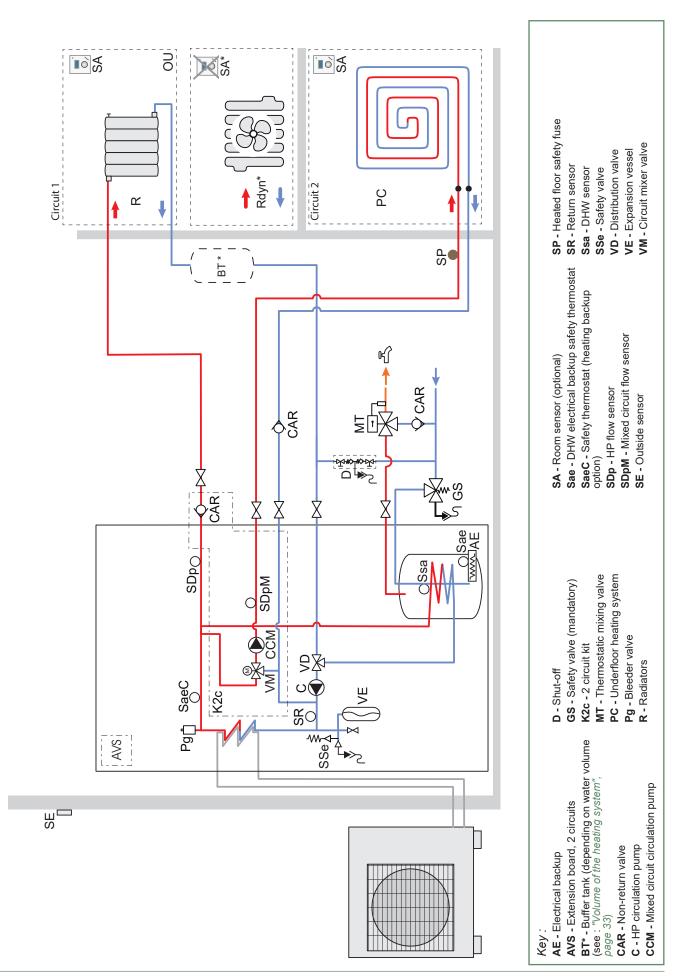
- Let the pump continue to operate for another 30 minutes minimum after reaching the vacuum.
- Close the *Manifold* valve, then stop the vacuum pump without disconnecting any of the hoses in place.

fig. 55 - Connecting the hose to the gas valve

Basic Hydraulic Layouts

#### 1 heating circuit





## Electrical Cabling Plans

Before performing any maintenance, make sure that <u>all power supplies</u> have been cut off.



Stored energy: after cutting off the power supplies, wait for 10 minutes before accessing the internal parts of the equipment.



∕!`

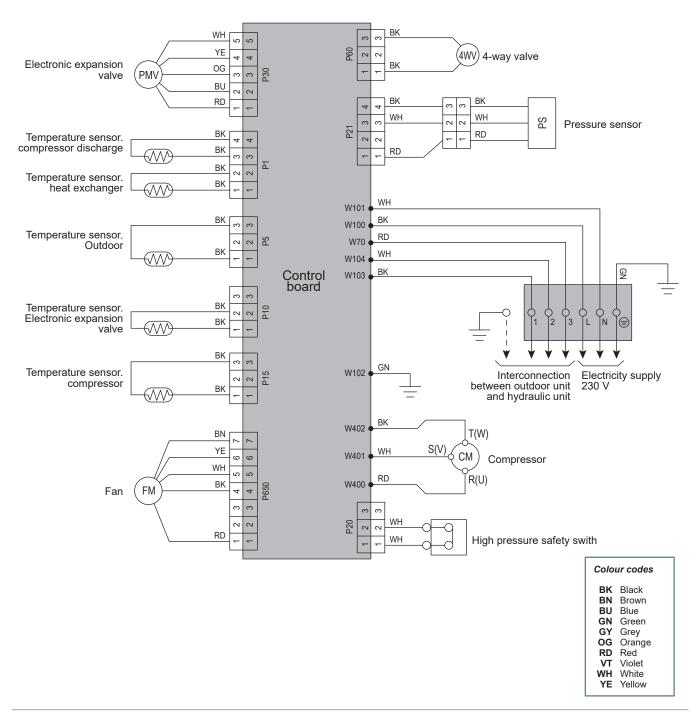


fig. 56 - Outdoor unit electrical cabling model 5,6 & 8

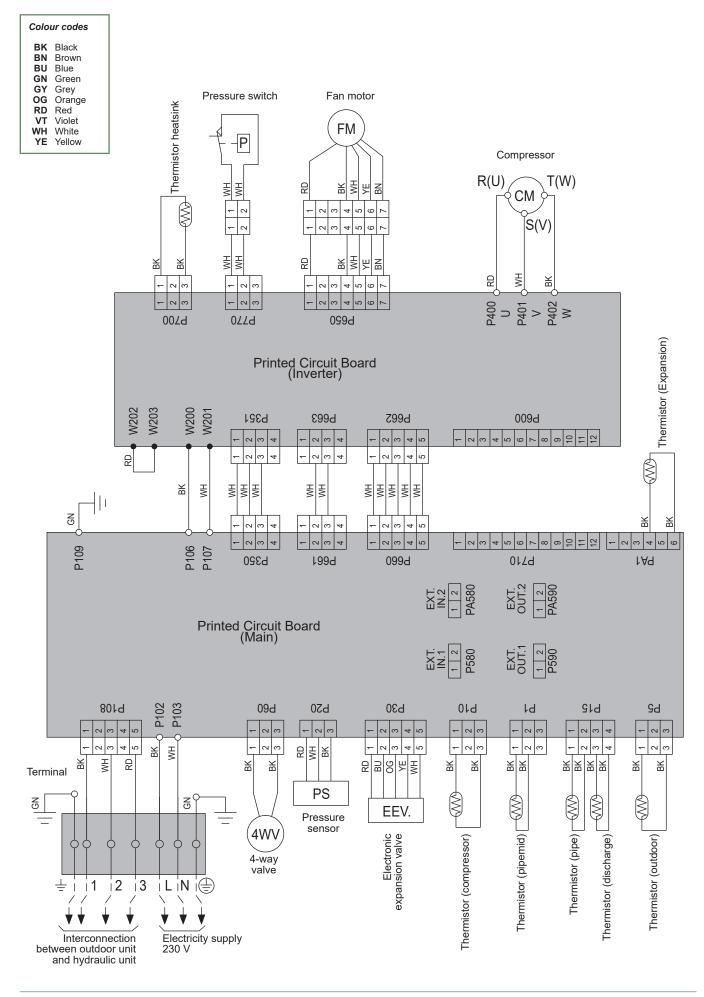


fig. 57 - Outdoor unit electrical cabling model 10

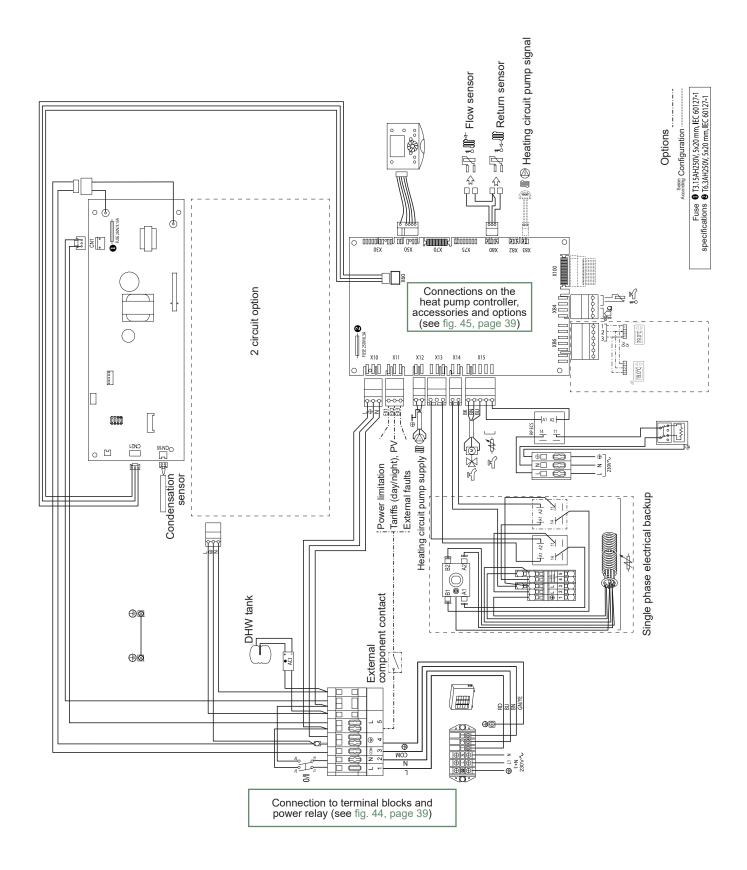
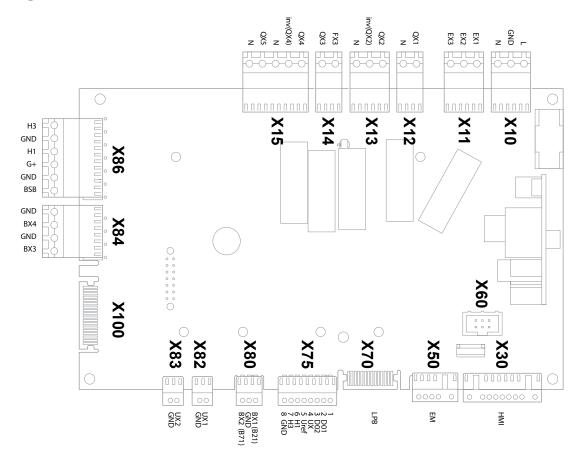
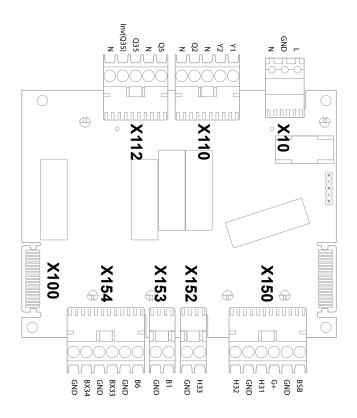


fig. 58 - Electrical wiring of hydraulic unit (excluding connections made by installer)

### Designation of terminals of the control board



Designation of terminals on the expansion card



# **Quick-start procedure**

Before switching on the hydraulic unit:

- Check the electric wiring.
- Check the refrigeration circuit and make sure the it has been gassed.
- Check the hydraulic circuit's pressure (1 to 2 bar), check that the heat pump has been bled, along with the rest of the installation.
- Make sure that ALL DIP SW on the interface board are OFF before starting up.

Start-up check-list

▼ Before starting-up

	ОК	Not compliant
Installation ("A Installation", page 16)		
Surface and ventilation of the room		
Floor fixing of the hydraulic unit		
Visual checks Outdoor unit (see chapter "Installation of the outdoor unit", page 17)		
Location and fittings, condensate evacuation.		
Comply with distances from obstacles.		
Hydraulic checks Hydraulic unit (see chapter "Installation of the hydraulic unit", page 20)		
Connection of pipes, valves and pumps (heating circuit, DHW).		
Installation water volume (expansion vessel of adequate capacity?).		
No leaks.		
Main system pressure and degassing.		
Refrigeration connections and checks (see chapter "C Refrigeration connections", page 26)		
Check the refrigeration circuits (sealing, no dust or humidity).		
Connections between units (pipe length, flare tightening torque).		
Mechanical protection of refrigeration connections		
Installation of HP pressure gauges on the gas line (large tube).		
Pump down mandatory.		
Nitrogen leak test (~ 10 bar).		
Opening of refrigeration valves to outdoor unit.		
Filling hydraulic unit and pipes with refrigerant.		
Indicate on the label present on the outdoor unit, the amount of gas (Factory + additional filling)		
Electrical checks Outdoor unit (see chapter "Outdoor unit", page 36)		
Main power supply (230 V).		
Protection by rated circuit breaker.		
Cable dimensions.		
Earth connection.		
Electrical checks Hydraulic unit (see chapter "Hydraulic unit", page 37)		
Connection to outdoor unit (L, N, Earth).		
Sensors connection (positioning and connections).		
Distribution valve connections (boiler and DHW) and circulation pump.		
Power supply and protection of electric backup (option).		

## ▼ Starting-up

	ОК	Not compliant
Quick Start Procedure (see chapter " Commissioning", page 46 and " Controller Menu", page	48 <b>)</b>	
Close the installation's main circuit breaker (outdoor unit power supply) <u>6 hours before testing</u> => Preheating of the compressor.		
Press the On/Off Switch => Initialisation takes several seconds.		
Operation of the heating circulation pump.		
Venting of the pump PAC (heating).		
Bleeding the installation.		
Outdoor unit starts after 4 mins.		
Configure Time, Date and Heating circuit, DHW period programs if different from the default values.		
Configure the hydraulic circuit.		
Adjust the heating gradient.		
Adjust the max flow setpoint.		
Outdoor unit checks		
Operation of fan(s), compressor.		
Current measurement.		
After several minutes measure the difference in air temperature.		
Check condensation and evaporation pressure/temperature.		
Hydraulic unit checks		
After 15 mins of operation.		
Primary water temp. difference.		
DHW priority (switching of distribution valve).		
Operation of heating, boiler backup, etc.		
Control (see chapter " La Controller Menu", page 48)		
Settings, maintenance, checks.		
Program the heating periods.		
Adjust the setpoints for the heating circuits if different from the default values.		
Setpoint display.		

in a

#### Explanations of use



The heat pump is ready for operation !

# Settings sheet

Setting	Description	Set to.	Menus
Preliminary	y settings		
20	language		operator section
1	hour / minutes		time & date
2	day / month		time & date
3	year		time & date
5700	installation config.		configuration
Heating cir if 2 circuits	cuit No. 1 s = the least warm one (e.g.: fl	loor)	
710	comfort setpoint		HC1 adjust.
712	reduced setpoint		HC1 adjust.
720	heating curve slope		HC1 adjust.
741	flow temp setpoint max		HC1 adjust.
750	room influence		HC1 adjust.
790 / 791	optimis. at switch-on / off		HC1 adjust.
834	servomotor travel time		HC1 adjust.
850 / 851	floor drying		HC1 adjust.
-	cuit No. 2 (with 2 <sup>nd</sup> circuit opt test one (e.g.: radiators)	ion)	
1010	comfort setpoint		HC2 adjust.
1012	reduced setpoint		HC2 adjust.
1020	heating curve slope		HC2 adjust.
1041	flow temp setpoint max		HC2 adjust.
1050	room influence		HC2 adjust.
1090 / 1091	optimis. at switch-on / off		HC2 adjust.
1134	servomotor travel time		HC2 adjust.
1150 / 1151	floor drying		HC2 adjust.
Domestic I	Hot Water		
1610	nominal DHW temp. setpoint		DHW
1612	reduced DWH temp. setpoint		DHW
1620	DHW release		DHW
1640 to 1642	legionella cycle		DHW
			DUNALL L
5024	DHW switch-on differ.		DHW tank
5024 5030	DHW switch-on differ. charging time limitation		DHW tank DHW tank

Setting	Description	Set to.	Menus
Boiler bac	kup (with "Boiler" kit option)		
3700	OT.switch-on authoris.		addit. gen.
3705	swith-off delay		addit. gen.
Miscellane	ous		
6420	input H33 function	1	configuration
6100	OT sensor correction		configuration
6120	frost protection on/off		configuration
6205	reset settings		configuration
6220	software version		configuration
6711	reset heat pump		error
Cooling (w	ith "Cooling" kit option)		
5711	cooling unit	2 pipes	configuration
Faults (if a	a fault occurs, press"Info" key	1)	
No. 10	outdoor sensor		
No. 33	flow temp. sensor		
No. 44	return temp. sensor		
No. 50	DHW temp. sensor		
No. 60	room sensor 1		
No. 65	room sensor 2		
No. 105	maintenance message		
No. 121	HC1 flow T not reached		
No. 122	HC2 flow T not reached		
No. 127	leg. prot. T not reached		
No. 369	external fault (EX3)		
No. 370	outdoor unit connect error		
6711	reset heat pump		error
Heat pump	)		
2844	switch-off temp max		heat pump
2884	OT auth. to start elec. aux.		heat pump
2920	Pk day clear (EX1) rel / lock		heat pump
Swimming	pool (with "swimming pool"	kit option	)
2056	generator setpoint		Sw pool
Outdoor u	nit faults (see page 66)		

## Commissioning technical datasheet

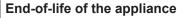
Site					Installer				
	Serial No.						Serial No		
Outdoor unit	Model				Hydraulic un	it	Model	·	 
	woder						INIOUEI		 
Refrigerant type					Refrigerant l	oad			kg
Checks					Operating vo	Itage & d	current on	outdoor unit	
Compliance with position	oning distan	ces			L/N		V		
Condensate evacuation	n correct				L/E		V		
Electric connections / c	onnections	tightness			N/E		V		
No GAS leaks (unit ID	No.:	)			Icomp		А		
Installation refrigeration	o connection	correct (length	m	)					
Taken in operation wi	hen HOT								
Compressor discharge	temperature	e	°C	2					
Liquid line temp.			°C	>					
Condensation temperature	HP =	bar	°(	; }	Under-cooling				°C
Tank water output temp	erature		°(	; }	ΔCondensatio	on Temp.			°C
Tank water input tempe	erature		°(	>	∆Secondary T	emp.			°C
Evaporation temperatu	re BP =	bar	°(	>					 
Suction Temp.			°(	; }	Overheating				°C
Battery air input tempe	rature		°(		ΔEvaporation	Temp.			°C
Battery air output temp	erature		°(	, j	ΔBattery Tem	p.			°C
Hydraulic network on	hydraulic u	unit			·				
	Underf system	floor heating າ			Circulation pu	mp brand	Ł	Туре	
Secondary system	LT Rad	diators	}						
	Fan co	oils							
Domestic hot water; tar	nk type								
Estimated water volum	e of seconda	ary system		L	-				
Options & accessorie	s								
Power supply for electr	ic backup				Room sensor				
Correct location of roor	n sensor								
2 circuit kit									
Boiler connection kit					Details				
Cooling kit									
Control settings									
Configuration type									
Essential settings									 

# Q Instructions for the end user

Explain to the user how his installation operates, in particular the functions of the room sensor and the programmes accessible to them via the user interface.

Emphasise that a heated floor has significant inertia and that therefore any adjustments must be made gradually.

Also explain to the end user how to check the filling of the heating circuit.



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The appliances must be dismantled and recycled by a specialised service. The appliances must not, under any circumstances, be thrown out with household waste, bulky waste or at a tip.

At the end of its service life, please contact the installer or local representative to proceed with its dismantling and recycling.



 • ••
 • ••
 • ••



This unit is identified by this symbol. It means that all electrical and electronic products must not be included in household waste. A specific recycling system for this type of product has been set up in European Union countries (\*), Norway, Iceland and Liechtenstein. Do not try to dismantle this product yourself. It may have damaging effects on your health or on the environment. Reprocessing of the refrigerant, lubricant and other parts may be performed by a qualified installer in compliance with the local and national legislation in force. This unit must be recycled by a specialised service and in no case may it be thrown away with household waste, rubble or in a landfill. Please contact your installer or local representative for more . \* Depending on the national regulations of each member state.

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#### EU DECLARATION OF CONFORMITY

Manufacturer [I] declares under its sole responsibility that the products [II] are in conformity with the requirements of the EU Directives, Regulations and Harmonised standards [III].

[I] Manufacturer FUJITSU GENERAL LIMITED

3-3-17, Suenaga, Takatsu-ku, Kawasaki, Japan

[11]	Product name	Air to Water	
	Model	WOYA060KLT / WSYA050ML3	WOYA060KLT / WGYA050ML3 (*1)
		WOYA060KLT / WSYA080ML3	WOYA060KLT / WGYA080ML3 (*1)
		WOYA080KLT / WSYA080ML3	WOYA080KLT / WGYA080ML3 (*1)
		WOYA100KLT / WSYA100ML3	WOYA100KLT / WGYA100ML3 (*1)
	Serial number	As rating label	

#### [III] Directives/Regulations/Harmonised standards

Directive [Regulation]	Directive No. [Regulation No.]	Harmonised standard
Low Voltage	2014/35/EU	• EN 60335-2-40:2003 + A11:2004 + A12:2005 + A1:2006 + A2:2009 + A13:2012 • EN 62233:2008
Machinery	2006/42/EC	• EN 60335-2-40:2003 + A11:2004 + A12:2005 + A1:2006 + A2:2009 + A13:2012
Electro Magnetic Compatibility	2014/30/EU	<ul> <li>EN 55014-1:2006 + A1:2009 + A2:2011</li> <li>EN 55014-2:1997 + A1:2001 + A2:2008</li> <li>EN 61000-3-2:2014</li> <li>EN 61000-3-3:2013</li> </ul>
Ecodesign [Space heaters and combination heaters]	2009/125/EC [813/2013]	• EN 12102-1:2017 • EN 14511-3:2018 • EN 14825:2018 (*1) • EN 16147:2017
Ecodesign [Fans driven by motors with an electric input power between 125 W and 500 kW]	2009/125/EC [327/2011]	
Pressure Equipment	2014/68/EU	Refer to Pressure Equipment information below
RoHS	2011/65/EU	• EN 50581:2012

Pressure Equipment information

Pressure Equipment	Compressor, Pressure switch, and Outdoor unit
Category	II
Inspection method	Internal production control plus supervised pressure equipment checks at random intervals(Module A2)
Notified Body	TÜV Rheinland Industrie Service GmbH, Am Grauen Stein, D-51105 Köln, Germany
Identification No.	0035
Certificate number	01 202 TH/Ü-170006

Technical file compiled by

FUJITSU GENERAL (EURO) GmbH Fritz-Vomfelde-Straße 26-32, 40547 Düsseldorf, Germany

Place of issue Date of issue Declaration reference Japan 1. November. 2020 FUJITSU GENERAL LIMITED 3-3-17, Suenaga, Takatsu-ku, Kawasaki, Japan General manager (responsible for quality assurance)

Am C

Authorized by

Title of authority

Isao Ogawa

Signature

\* Please refer to the back side for translation to other languages.



PART No. 9384074805-02

English [En]	EU DECLARATION OF CONFORMITY Manufacturer [I] declares under its sole responsibility that the products [II] are in conformity with the require- ments of the EU Directives, Regulations and Harmonised standards [III].
German [De]	EU-KONFORMITÄTSERKLÄRUNG Der Hersteller [I] erklärt in alleiniger Verantwortung, dass die Produkte [II] allen Anforderungen der EU-Richtlini- en, Verordnungen und harmonisierten Normen [III] entsprechen.
French [Fr]	DÉCLARATION UE DE CONFORMITÉ Le fabricant [I] déclare sous sa seule responsabilité que les produits [II] sont conformes aux exigences des directives, règlements et normes harmonisées [III] de l'UE.
Spanish [Es]	DECLARACIÓN DE CONFORMIDAD UE El fabricante [I] declara bajo su exclusiva responsabilidad que los productos [II] están en conformidad con los requisitos de las directivas, regulaciones y normas armonizadas de la UE [III].
Italian [It]	DICHIARAZIONE DI CONFORMITÀ UE Il produttore [I] dichiara sotto la sua unica responsabilità che i prodotti [II] sono conformi ai requisiti delle diretti- ve, dei regolamenti e degli standard armonizzati della UE [III].
Greek [El]	ΔΗΛΩΣΗ ΣΥΜΜΟΡΦΩΣΗΣ ΕΕ Ο κατασκευαστής [Ι] δηλώνει αποκλειστικά με δική του ευθύνη ότι τα προϊόντα [ΙΙ] συμμορφώνονται με τις απαι- τήσεις των Οδηγιών, των Κανονισμών και των Εναρμονισμένων προτύπων της ΕΕ [ΙΙΙ].
Portuguese [Pt]	DECLARAÇÃO DE CONFORMIDADE UE O fabricante [I] declara sob sua inteira responsabilidade que os produtos [II] estão em conformidade com os requisitos das diretivas, regulamentos e normas harmonizadas da UE [III].
Bulgarian [Bg]	ДЕКЛАРАЦИЯ ЗА СЪОТВЕТСТВИЕ НА СТАНДАРТИТЕ НА ЕС Производителят [I] декларира на своя собствена отговорност, че изделията [II] съответстват на разпо- редбите и изискванията на Европейските Директиви и Хармонизирани стандарти [III].
Croatian [Hr]	EU IZJAVA O USKLAĐENOSTI Proizvođač [I] izjavljuje pod punom materijalnom odgovornošću da su proizvodi [II] u skladu sa zahtjevima EU direktiva, propisa i harmoniziranih standarda [III].
Czech [Cs]	EU PROHLÁŠENÍ O SHODĚ Výrobce [I] prohlašuje na vlastní výlučnou odpovědnost, že výrobky [II] jsou ve shodě s požadavky směrnic, předpisů a harmonizovaných norem EU [III].
Danish [Da]	EU OVERENSSTEMMELSESERKLÆRING Producenten [I] erklærer under eget ansvar, at produkterne [II] er i overensstemmelse med kravene i direkti- verne, forordningerne og de harmoniserede standarder fra EU [III].
Dutch [NI]	EU-CONFIRMITEITSVERKLARING Fabrikant [I] verklaart op eigen verantwoordelijkheid dat de producten [II] in overeenstemming zijn met de eisen van de EG-richtlijnen, voorschriften en geharmoniseerde normen [III].
Estonian [Et]	EL-i VASTAVUSDEKLARATSIOON Tootja [I] kinnitab ja kannab ainuisikuliselt vastutust selle eest, et tooted [II] on toodetud kooskõlas Euroopa Liidu direktiivide, standardite ja muude normatiivdokumentidega [III].
Finnish [Fi]	EU-VAATIMUSTENMUKAISUUSVAKUUTUS Valmistaja [I] vakuuttaa omalla vastuullaan, että tuotteet [II] ovat EU:n direktiivien, asetusten ja yhdenmukais- tettujen standardien [III] vaatimusten mukaisia.
Hungarian [Hu]	EU MEGFELELŐSÉGI NYILATKOZAT A Gyártó [I] nyilatkozza, hogy kizárólagos felelősséget vállal a termékek [II] EU irányelveknek, szabályozások- nak és harmonizált szabványoknak való megfeleléséről [III].
Latvian [Lv]	ES ATBILSTĪBAS DEKLARĀCIJA Ražotājs [l] deklarē uz savu atbildību, ka produkti [II] atbilst ES direktīvu, regulu un saskaņoto standartu [III] prasībām.
Lithuanian [Lt]	ES ATITIKTIES DEKLARACIJA Gamintojas [I] savo išskirtine atsakomybe pareiškia, kad gaminiai [II] atitinka ES direktyvų, reglamentų ir darniųjų standartų reikalavimus [III].
Norwegian [No]	EU-SAMSVARSERKLÆRING Produsent [I] erklærte under sitt eget ansvar at sine produkter [II] er i samsvar med kravene i EU-direktivene, forskrifter og harmoniserte standarder [III].
Polish [PI]	DEKLARACJA ZGODNOŚCI UE Producent [I] deklaruje z pełną odpowiedzialnością, że produkty [II] są zgodne z postanowieniami dyrektyw, regulacji oraz norm zharmonizowanych UE [III].
Romanian [Ro]	DECLARAŢIA DE CONFORMITATE UE Producătorul [I] declară pe propria răspundere că produsele [II] sunt în conformitate cu cerinţele Directivelor, Normelor și Standardelor armonizate UE [III].
Slovak [Sk]	VYHLÁSENIE O ZHODE EU Výrobca [I] vyhlasuje na svoju vlastnú zodpovednosť, že výrobky [II] sú v súlade s požiadavkami smerníc, nariadení a harmonizovaných noriem EÚ [III].
Slovenian [SI]	IZJAVA EU O SKLADNOSTI Proizvajalec [I] s polno odgovornostjo izjavlja, da so izdelki [II] v skladu z zahtevami direktiv, uredb in usklajenih standardov EU [III].
Swedish [Sv]	EU FÖRKLARING OM ÖVERENSSTÄMMELSE Tillverkaren [I] deklarerar å eget ansvar att produkterna [II] efterlever kraven enligt EU-direktiven, förordning- arna och harmoniserade normer [III].

- This equipment complies with:
- Low Voltage Directive 2014/35/EC in accordance with NF EN 60335-1, NF EN 60335-2-40, NF EN 60529, NF EN 60529/A2 (IP) standards,
- Electromechanical Compatibility Directive 2014/30/EC,
  - Machines Directive 2006/42/EC,
  - Pressure Equipment Directive 2014/68/EC in accordance with NF EN 378-2 standard,
  - Ecodesign Directive 2009/125/EC and regulation (EU) No 813/2013,
  - regulation (EU) 2017/1369 setting a framework for energy labelling and repealing Directive 2010/30/EU.
  - This appliance also complies with:
  - decree No. 92-1271 (and its modifications) relating to certain refrigeration fluids used in refrigeration and air conditioning equipment.
  - Regulation 517/2014 of the European Parliament on certain fluorinated greenhouse gases.
  - the standards relating to the product and the testing methods used: Air-conditioners, refrigeration units and heat pumps with compressor driven by electric motor for heating and refrigeration EN 14511-1, 14511-2, 14511-3, 14511-4, EN 14825.
  - EN 12102-1 standard: determination of the sound power level



#### Keymark Certification :

012-C700097 - FUJITSU Waterstage Split Comfort Series Integrated DHW 5
012-C700099 - FUJITSU Waterstage Split Comfort Series Integrated DHW 6
012-C700101 - FUJITSU Waterstage Split Comfort Series Integrated DHW 8
012-C700106 - FUJITSU Waterstage Split Comfort Series Integrated DHW 10

Commissioning date:



Fujitsu General (Euro) GmbH Fritz-Vomfelde-Strasse 26-32 40547 Düsseldorf - Germany